

# **PRODUCT OVERVIEW**

Industrial Enclosures Operating and Display Enclosures Ex Equipment



www.rose-systemtechnik.com





Phoenix Mecano India Pune, Indien



Phoenix Mecano Kft. Kecskemét, Ungarn



Mecano Components Co. Ltd Shanghai, China

In 1969 ROSE Systemtechnik GmbH was founded in Porta Westfalica, Germany. Today ROSE is one of the world's leading and innovative providers of industrial enclosure system engineering, employing over 350 people at the German headquarter. In association with Phoenix Mecano AG, Switzerland, we develop and manufacture high-quality industrial enclosures and system solutions for areas such as mechanical and plant engineering, automation engineering, potentially explosive atmospheres, instrumentation, control and automation technology, as well as the foodstuff and beverage industry.

#### Our product range comprises the following:

- Standard industrial enclosures made of aluminium, stainless steel and plastics for individual installations of electrical connection technology and electronic components.
- Operating and display enclosures based on aluminium profile systems and stainless steel materials for HMI applications with industrial PCs, PLC control systems and visualization units, including suspension systems.
- Components for explosion protection with junction boxes and control stations for worldwide use in potentially explosive atmospheres, as well as the petrochemical and chemical industry in both onshore and offshore environments.

Our business success is based on a wide range of products, a high quality standard, constant innovation and an exceptional level of service. You decide the condition of delivery – the unmachined enclosure, a partial assembly or a completely assembled and tested customized system solution.





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**PRODUCT SERVICE** 



### **Machining potentials**

We can perform the most diverse range of machining operations for our metal and plastic enclosures, including, for example:

#### Milling:

We mill industrial, operating and display enclosures individually to conform to our customers' specifications. Our modern CNC machines permit ultra-precise filigree machining. The machine scans the enclosure and permits extremely fine milling of the surface, for preparatory accommodation of a membrane keypad with no projection, for example.

#### Drilling, thread-cutting and back countersinking:

We have a broad range of machining options, in order to adapt our enclosures precisely to our customers' requirements: from standard thread-cutting, up to and including more complex back countersinking using special tools.

#### Engraving:

Another important design option for our enclosures and operating and control equipment is individual engraving to the customer's requirements. Engraving can be performed simultaneously with machining. We can engrave images or texts in various typefaces, shapes and colours.

#### Laser machining:

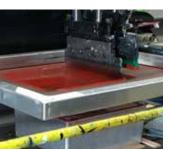
We use the latest technologies – including laser machining of our enclosures, for example – to assure best possible service for our customers.

### Surface finishing technology

Our customers' satisfaction and excellent service are our top priority at ROSE Systemtechnik. We can, on request, supply customised enclosures which harmonise with your company's Corporate Design. This will enable you to position your industrial enclosure conspicuously for PR effect. Our range of services includes:

- Painting, coating or wet painting
- Engraving
- Printing with screen or pad printing
- Special coatings







### PRODUCT SERVICE

#### **Main installation**

ROSE Systemtechnik performs the equipping of all industrial enclosures and control cabinets as a standard procedure: this includes, on the one hand, installation of the lid, the cable connectorisation and the earthing (grounding) screws. Our services also include assembly and fitting of rating plates to our Ex and Ex d enclosures.

We also provide, in addition to our standard range, customised assembly and equipping of our polyester, stainless-steel and aluminium enclosures.

- All types of cable glands
- Fitting of/equipping with terminals
- Assembly of mounting plates
- Fitting of membrane keypads and final electrical testing

In order to provide our customers with optimum service down to the last detail, we also perform all wiring operations for terminal enclosures, electronics enclosures, and also for display and operating enclosures. Our range of services also includes the assembly of control cabinets, equipping of boards/cards, followed by functional testing.

#### All-in or partial wiring:

We can, on request, also perform for our customers, after pre-wiring, the connection of all cables to the mounting rails, operating and display elements.

#### **Control-cabinet installation:**

If required, we can also assemble our standard electronics or stainless-steel enclosures as control cabinets, wiring them correspondingly.

#### Equipping of boards/cards:

Equipping of boards/cards at ROSE Systemtechnik is conducted in accordance with customers' specifications and includes, for example, LEDs, plug connectors and soldering work.

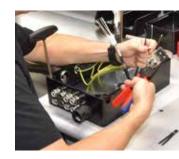
#### Testing:

We can perform not only assembly/installation of membrane keypads, but also subsequent testing of these devices for complete functionality, including, in particular, display and operating enclosures.









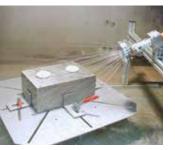


### Laboratory









ROSE Systemtechnik manufactures robust industrial enclosures in which sensitive electronics are optimally protected even under the most adverse conditions. The high quality of our enclosures is assured by means of regular tests, including, for example, IP degree of protection tests, and environmental tests.

The environmental tests indicate how external influences affect ageing of the enclosure.

ROSE Systemtechnik has its own laboratory with a diverse range of test equipment in order to permit the performance of all IP degree-of-protection tests and environmental tests under standardised conditions. This equipment includes, inter alia

- Thermal and dust chamber
- Corrosion-testing instrument
- Climatic cabinets
- Immersion pool

Our tests are based on the following relevant standards:

- DIN EN 60529
- DIN EN 60068
- DIN EN 60079
- DIN EN ISO 9227

#### Environmental tests: Climate, corrosion and ESD

ROSE uses standardised procedures to determine how other influences affect ageing of its enclosures.

We submit our products to the following tests:

- Exposure to heat
- Temperature measurements (in order, for example, to eliminate spontaneous ignition of dust/gas)
- Exposure to cold
- Exposure to climatic effects
- Exposure to salt spray (DIN EN ISO 9227)
- Outdoor exposure tests
- ESD electrostatic dissipation test

#### Mechanical loading test

Not only moisture, dust, extreme temperatures and corrosion can reduce the service-life of technological enclosures: mechanical loads are also a factor which should not be underestimated. We can simulate these stresses on a test system specially designed for this purpose. ROSE supplies products and services that perform significantly better than the regular standard. These include, for example, an electronic ordering system, assistance in prototyping, and first article inspection at your site.

We also attach great importance to comprehensive advice and are pleased to evolve special solutions for your particular application. And why do we do all this? Because we want you to be a satisfied customer. And because satisfied customers are the best customers.

#### Order management

You rightly expect that your order will be processed quickly and correctly. For us, this is a matter of course: we guarantee for you short delivery times and consistent high quality. Our colleagues in Order Management can give you information on the status of your order at any time, and are always receptive to your wishes and your suggestions.

#### Chang e management

If something changes at short notice in your order, we will modify it to meet the new circumstances without any fuss. Our technicians, engineers and product managers are available to you at any time and are pleased to provide advice and assistance.

#### EDI digital ordering system: Fast and efficient

An individually configured EDI interface enables you to order our entire range of products directly from us from your ERP and/or stock management system. It couldn't be easier!

#### On-site first article inspection: See for yourself

Nothing can replace your own personal impression. This is why we will, if you wish, be pleased to come to you with selected enclosure or supporting-arm systems! Our Sales team members will then present the products to you in detail, explain all their properties and options, and note your wishes. You can then be certain of getting the ideal solution for your application.

#### Tailor-made for you: our prototyping service

Do you need a special enclosure for your application? Our design engineers and Sales team members will develop together with you the right solution. You can modify the prototype until it is ready for series production.

#### Extremely efficient: Our project management

We implement every order and every prototyping development using precisely defined procedures. You, the customer, benefit from this in the form of short delivery times and maximum planning certainty.

#### Extreme accuracy: Our inspections

We thoroughly inspect every single one of our products prior to delivery for fulfilment of the customer's specifications and for adherence to our own high quality standards.

#### Optimally networked: Audio-visual customer support

Some things need to be discussed in person. But not all the relevant people are always at the same place at the same time. In such cases, we can hold video conferences with our customers.

#### Total individuality: ROSE Key Account Management

We deploy employees to specifically support our major customers. These people know these customers' needs precisely and can therefore provide them with optimum advice.

### Special enclosures are your guarantee for your individual application

You have not found the right standard enclosure? Do you have specific requirements for installation space, material, coloring, fixtures, CI-compliant design or function? Then ask us - our design team will be happy to develop the right special enclosure solution with you.

We offer:

#### Production

Own production plants with expertise in the processing of:

Aluminium, plastics, polyester and stainless steel

#### Construction

- Tool-compatible construction of the required housing elements
- Adaptation of different materials
- Development / design according to certification parameters

#### **Electronics / input units**

- Integration of custom electronics / EMS
- Complete solution with membrane keyboard and display
- Pre-assembled system solutions

#### **Certification / Laboratory**

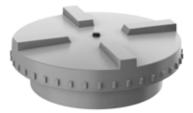
To carry out all IP protection type tests and environmental tests under standardized conditions ROSE Systemtechnik has a laboratory with a variety of test facilities.

These include:

- Heat and dust chamber
- corrosion test
- climate cabinets
- 📕 plunge pool

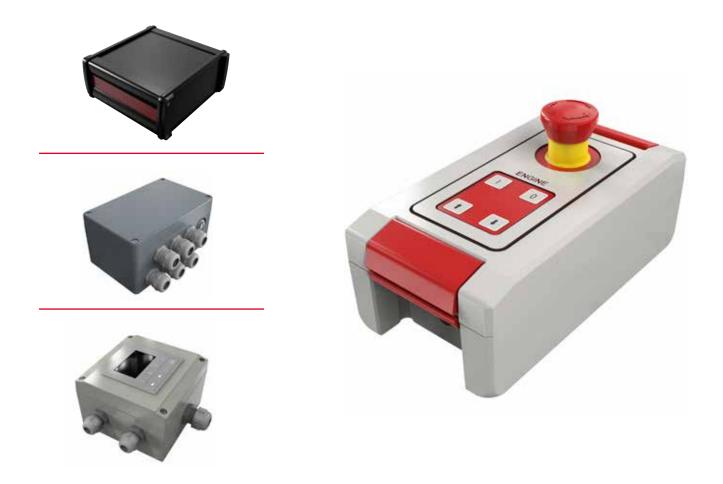












#### **Applications of industrial enclosures**

Our enclosure systems are used wherever sensitive electronics and other vulnerable extensions need reliable protection against external influences.

Our metal and plastic products have proven their capabilities in all industrial sectors, including mechanical engineering, transport technology and energy systems, and also in automation, for 50 years now.

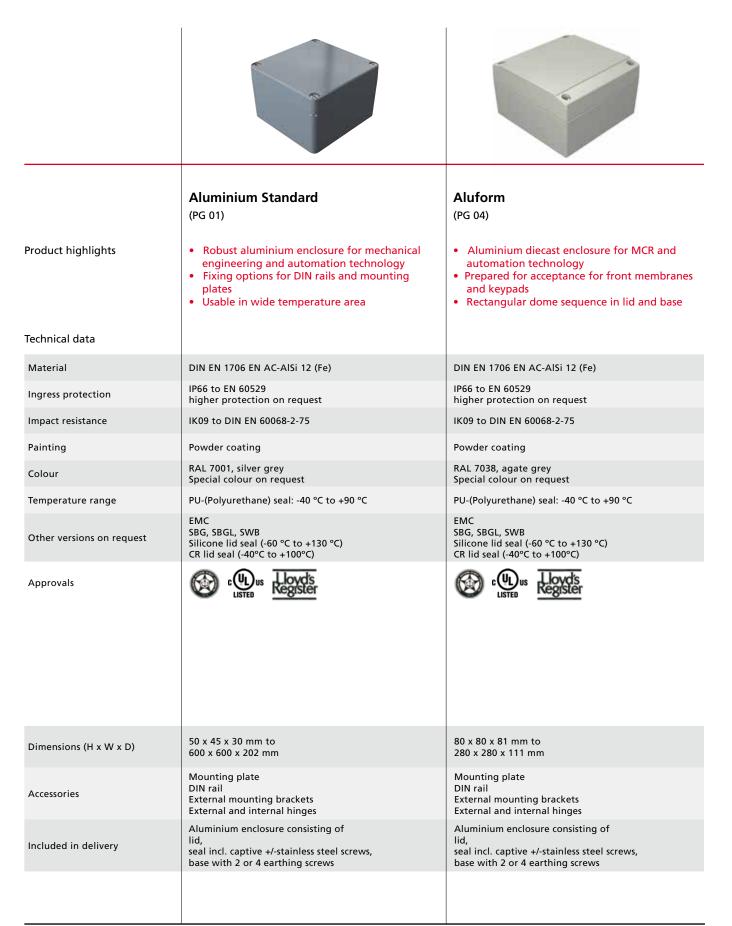
Their applications are manifold. In many cases, they are used in the most diverse sectors of mechanical engineering, where they assure production operations as classical terminal enclosures, or assist in achieving trouble-free production processes. For installation of sensitive and complex electronics, our enclosures provide customers' products, in the field of control and instrumentation, for example, with an individual appearance.

Practically all applications have one thing in common: they make high demands on the quality and technical properties of the enclosures.

Our comprehensive range of products includes enclosure systems in the most diverse materials and sizes, enabling us to provide our customers with a solution for every application.







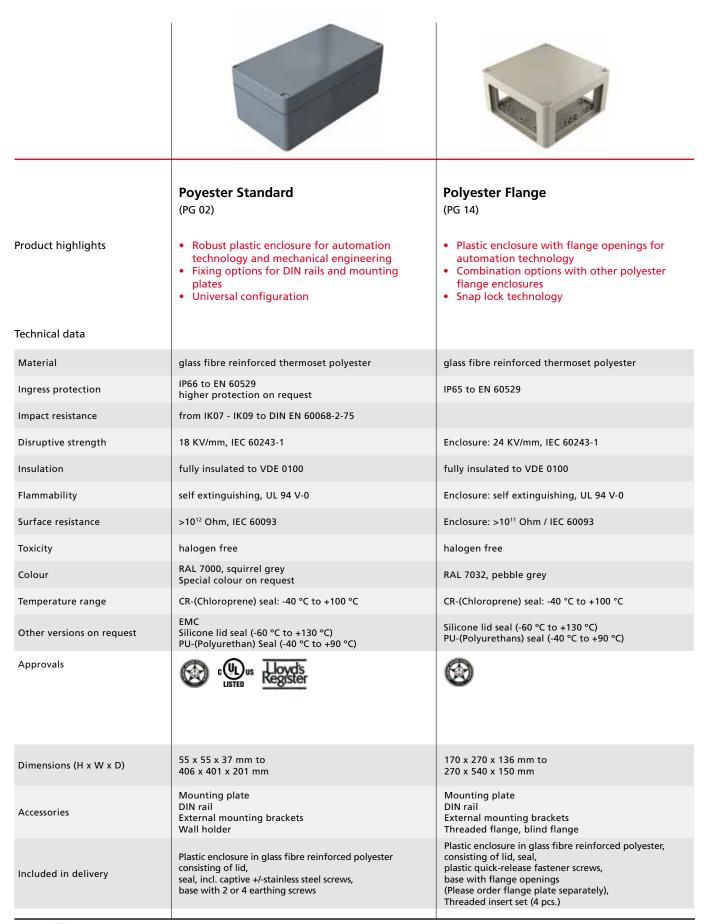




Product highlights	<ul> <li>AluFormPlus (PG 64)</li> <li>Aluminium die-cast enclosure for electronic applications</li> <li>Integrated hinge and covered lid screws</li> <li>Rectangular arrangement of the bosses in the base and lid</li> </ul>	
Technical data		
Material	DIN EN 1706 EN AC-AlSi 12 (Fe)	
Ingress protection	IP66 to EN 60529 higher protection on request	
Impact resistance		
Painting	Powder coating	
Colour	Enclosure RAL 7035, light grey Profile RAL 7015, slate grey Special colour on request	
Temperature range	PU-(Polyurethane) seal: -40 °C to +90 °C	
Other versions on request	EMC SWB Silicone lid seal (-60 °C to +130 °C)	
Approvals		
Dimensions (H x W x D)	86 x 121 x 60 mm to 173 x 299 x 90 mm	
Accessories	Mounting plate DIN rail Wall holder	
Included in delivery	Aluminium enclosure consisting of lid incl. seals and stainless-steel lid screws, base including earthing screws.	





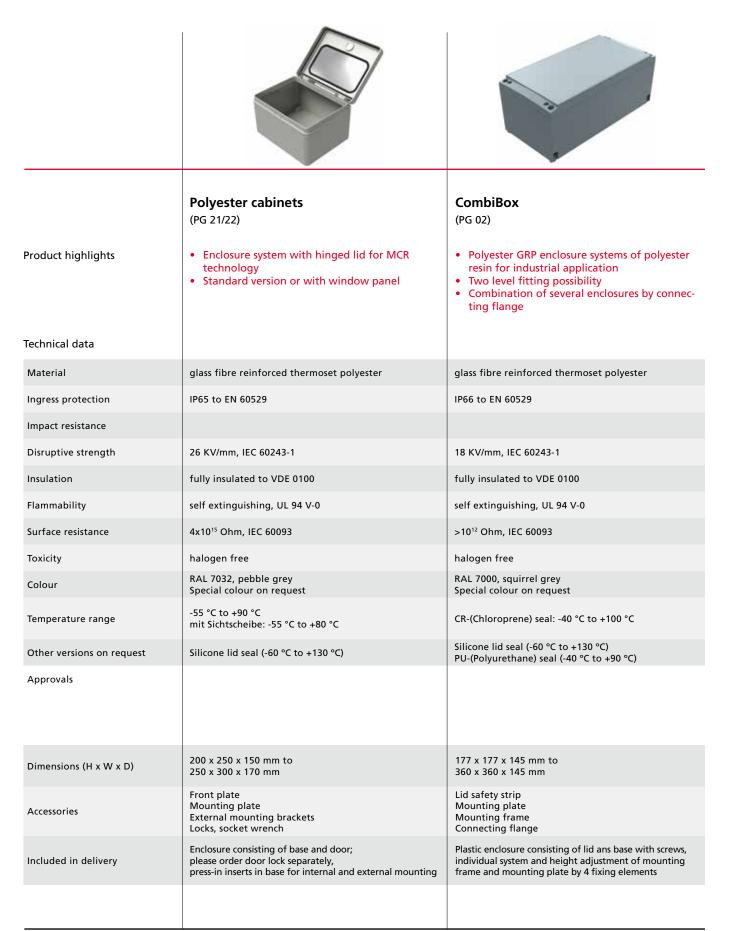




Product highlights	Polyglas/Polycase (PG 21/22/23/24) • Enclosure system with hidden external hinge • Standard version or with window • Polycase version with integrated handle	Mini-Polyglas (PG 21/22) • Mini polyglas enclosure with hidden external hinge for MCR technology • Standard version or with window
Technical data		
Material	glass fibre reinforced thermoset polyester	glass fibre reinforced thermoset polyester
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Impact resistance		
Disruptive strength	18 KV/mm, IEC 60243-1	18 KV/mm, IEC 60243-1
Insulation	fully insulated to VDE 0100	fully insulated to VDE 0100
Flammability	self extinguishing, UL 94 V-0	self extinguishing, UL 94 V-0
Surface resistance	>10 <sup>12</sup> Ohm, IEC 60093	>10 <sup>12</sup> Ohm, IEC 60093
Toxicity	halogen free	halogen free
Colour	RAL 7038, agate grey Special colour on request	RAL 7038, agate grey Special colour on request
Temperature range	-40°C to +100°C with transparent window -40°C to +80°C	40°C to +100°C with transparent window -40°C to +80°C
Approvals		CUUS
Dimensions (H x W x D)	300 x 400 x 200 mm to 400 x 600 x 250 mm	120 x 200 x 100 mm to 200 x 300 x 170 mm
Accessories	Mounting plate External mounting brackets Locks Socket wrench	Mounting plate External mounting brackets Locks Socket wrench
Included in delivery	Enclosure consisting of base and door; please order door lock separately, press-in inserts in base for internal and external mounting	Enclosure consisting of base and door; please order door lock separately, press-in inserts in base for internal mounting









Product highlights	Polyester railway enclosure (PG 62) • Robust plastic enclosure for railway industry • Universal construction for multifunctional use • Certificated acc. to EN 45545	<ul> <li>E30 Fire protection enclosures (PG E30)</li> <li>Fire protection enclosure from special halogen free polyester material</li> <li>Enclosure system with general certification to DIN 4102 part 12</li> <li>Individual modification with special approval ceramic terminal blocks and cable glands</li> </ul>
Technical data		ceranic terminal blocks and cable glands
Material	glass fibre reinforced thermoset polyester	glass fibre reinforced thermoset polyester
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Impact resistance	IK07 to IEC 60068-2-75	
Seal	>10 <sup>12</sup> Ohm, IEC 600	CR round seal
Toxicity	halogen free	halogen free
Colour	RAL 7047, telegrey 4	RAL 2004, orange
Temperature range	-40°C to +130°C with silicone seal	-40°C to +90°C with CR round seal
Approvals	HL 2 / HL 3 acc. to EN 45545-2	E30 acc. to DIN 4102-12
Dimensions (H x W x D)	75 x 80 x 56 mm to 250 x 400 x 161 mm	120 x 120 x 90 mm to 250 x 260 x 120 mm
Accessories	Mounting plate DIN rail, earth rail External mounting brackets External hinge	Cable glands Clamps
Included in delivery	Plastic enclosure in glass fibre reinforced polyester consisting of lid, seal, incl. captive +/-stainless steel screws, base with 2 or 4 earthing screws	Enclosure system with DIN rail and external brackets. Optinal with maching and for the enclosure system with approved terminals and cable glands.





Product highlights	<ul> <li>Polycarbonate Standard (PG 03/33)</li> <li>Light plastic enclosure for industrial applications</li> <li>Polycarbonate enclosure with standard (03) or transparent lid (33)</li> <li>Optional: EMC version coated</li> </ul>	<ul> <li>Polycarbonate Flange (PG 17)</li> <li>Light plastic enclosure for industrial applications with flange pre-embossing</li> <li>Combination options with other polycarbonate flange enclosures</li> <li>Snap lock technology and flange quick-fixing-system</li> </ul>
Technical data		Standard and transparent lid options
Material	Polycarbonate	Polycarbonate
Ingress protection	IP66 to EN 60529 (03.08 23 09: IP 65)	IP65 to EN 60529
Impact resistance	IK07 to IEC 62262	
Disruptive strength	>30 KV/mm, IEC 60243-1	Enclosure: 18 KV/mm, IEC 60243-1
Insulation	fully insulated to VDE 0100	fully insulated to VDE 0100
Flammability	UL 94 V-2	Enclosure: self-extinguishing, UL 94 V-0 Transparent lid: UL 94 V-2
Surface resistance	10 <sup>15</sup> Ohm, IEC 60093	>10 <sup>15</sup> Ohm, IEC 60093
Toxicity	halogen free	low-halogen
Colour	RAL 7035, light grey Special colour on request	RAL 7000, pebble grey Special colour on request
Temperature range	CR-(Chloroprene) seal: -40 °C to +100 °C	CR-(Chloroprene) seal: -40 °C to +100 °C
Other versions on request	EMC Silicone lid seal (-60 °C to +130 °C)	
Approvals		
Dimensions (H x W x D)	50 x 52 x 35 mm to 230 x 300 x 110 mm	134 x 170 x 130 mm to 269 x 441 x 130 mm
Accessories	Mounting plate DIN rail External mounting brackets External hinge	Mounting plate DIN rail External mounting brackets various flanges
Included in delivery	Plastic enclosure consisting of lid, seal, incl. captive +/- stainless steel screws, base with 2 self-tapping fastening screws for internal mounting	Complete closed enclosure body with flange break-out points, lid with plastic quick release fastener; 4 threaded inserts for internal fixing



Product highlights	ABS Standard (PG 09) • Light plastic enclosure for industrial applications • ABS enclosure with standard lid • Optional: EMC version coated	<ul> <li>ABS cabinets</li> <li>(PG 21/22)</li> <li>Enclosure system with hinged lid for MCR technology</li> <li>Standard version or with transparent door</li> </ul>
Technical data		
Material	ABS	ABS
Ingress protection	IP66 to EN 60529 (09.08 23 09: IP 65)	IP65 to EN 60529
Impact resistance		
Disruptive strength	24 KV/mm, IEC 60243-1	ABS: 24 KV/mm, IEC 60243-1
Insulation	fully insulated to VDE 0100	fully insulated to VDE 0100
Flammability	UL 94 HB	ABS: UL 94 HB
Surface resistance	4x10 <sup>14</sup> Ohm, IEC 60093	ABS: 4x10 <sup>14</sup> Ohm, IEC 60093
Toxicity	halogen free	halogen free
Colour	RAL 7035, light grey Special colour on request	RAL 7000, squirrel grey Special colour on request
Temperature range	CR-(Chloropren) Seal: -40 °C to +60 °C	CR-(Chloroprene) seal: -40 °C to +60 °C
Other versions on request	EMC Silicone lid seal (-60 °C to +130 °C)	
Approvals		
Dimensions (H x W x D)	50 x 52 x 35 mm to 400 x 360 x 150 mm	260 x 250 x 150 mm to 250 x 300 x 170 mm
Accessories	Mounting plate DIN rail External mounting brackets External hinge	Mounting plate Front plate External mounting brackets
Included in delivery	Plastic enclosure consisting of lid, seal, incl. captive +/- stainless steel screws, base with 2 self-tapping fastening screws for internal mounting	Enclosure consisting of base and door; please order door lock separately, press-in inserts in base for internal and external mounting





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Product highlights Technical data	Compact enclosures ECO (PG 60) • Thermoplastic enclosure for industrial appli- cations • Base with smooth side walls, lid version standard or transparent	Compact enclosures PCI (PG 60) • Thermoplastic enclosure for industrial appli- cations • Base with knock-outs for cable glands
Material	PS thermoplastic	PS thermoplastic
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Impact resistance		IK08
Disruptive strength	>30 KV/mm, IEC 60243-1	>30 KV/mm, IEC 60243-1
Insulation	Protection class II to VDE 0140	Protection class II to VDE 0140
Flammability	UL 94 HB	UL 94 HB
Toxicity	low-halogen	low-halogen
Colour	RAL 7035, light grey Special colour on request	RAL 7035, light grey Special colour on request
Temperature range	-25 °C to +40 °C	-25 °C to +40 °C
Approvals		
Dimensions (H x W x D)	65 x 65 x 57 mm to 254 x 361 x 165 mm	65 x 65 x 57 mm to 254 x 361 x 111 mm
Accessories	Mounting plate DIN rail External mounting brackets External hinge	Mounting plate DIN rail External mounting brackets External hinge Double membrane connecting piece
Included in delivery	Enclosure consisting of lid, seal, incl. captive +/-lid screws, set of screws for fastening incl. sealing caps	Enclosure consisting of lid, seal, incl. captive +/-lid screws, set of screws for fastening incl. sealing caps





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Product highlights Technical data	<ul> <li>Polyamide enclosures CS Box (PG 31)</li> <li>Break proof polyamide enclosure for individual fitting of 22,5 mm control switches (lid mounting or base mounting) and pilote lamps</li> <li>Execution with 22.5 mm lid holes or without lid holes</li> <li>Gland holes M20 / M25 on two sides</li> </ul>	
Material	Polyamide 6	
Ingress protection	IP65 to EN 60529	
Impact resistance		
Flammability	UL 94 V-2	
Surface resistance	>10 <sup>12</sup> Ohm, IEC 60093	
Toxicity	halogen free	
Colour	Base: RAL 9005, jet black Top: RAL 7035, light grey	
Temperature range	CR-(Chloroprene) seal: -20 °C to +60 °C	
Approvals		
Dimensions (H x W x D)	110 x 110 x 85 mm to 110 x 230 x 85 mm	
Accessories	DIN rail Bearer plate Lid safety strip Blind plug set	
Included in delivery	Enclosure consisting of lid and base with screws base with M20 and M25 hole for cable entry; mounting possibility of TS 35/7,5, DIN rails and adaption plates of serveral manufacturer	





# Stainless steel RMS

The ROSE Modular System



## Highly variable due to 25 base sizes with over 40,000 possible combinations

Flexible mounting options in the base and mounting holes for wall mounting		
Optional screwed or h	inged lid design	
<ul> <li>Take advantage of our extensive product services:</li> <li>mechanical machining</li> <li>Surface finishing</li> <li>Assembly</li> </ul>		
Material	1.4301/304	
Surface	grain 320, grinded	
Ingress protection	screwed IP66 / IP69 hinged IP66	
<ul> <li>Accessories</li> <li>External mounting bracket</li> <li>Flanges</li> <li>Mounting plates</li> <li>DIN rails</li> </ul>		

#### Dimensions

W x H x D (mm)	W x H x D (mm)
200 x 200 x 80	300 x 300 x 160
300 x 200 x 80	400 x 300 x 160
200 x 200 x 120	300 x 500 x 160
300 x 200 x 120	400 x 400 x 160
400 x 200 x 120	300 x 600 x 160
300 x 300 x 120	300 x 300 x 200
400 x 300 x 120	400 x 300 x 200
300 x 500 x 120	500 x 300 x 200
300 x 600 x 120	400 x 400 x 200

W x H x D (mm)
300 x 600 x 200
400 x 500 x 200
400 x 600 x 200
500 x 500 x 200
500 x 600 x 200
500 x 500 x 260
600 x 600 x 260

















	Multitronic (PG 77)	Multitronic TS/TS-F (PG 77)
Product highlights	<ul> <li>Aluminium EMC mounting enclosure for MCR-technology</li> <li>Integrated guide grooves for PCB's</li> <li>External mounting slots with spring nuts</li> </ul>	<ul> <li>Aluminium electronic enclosure for MCR technology</li> <li>Variable length version using profile technology</li> <li>Single or clam-shell enclosure construction with heat sink option</li> </ul>
Technical data		
Material	DIN EN 573 EN AW-AIMgSi	DIN EN 573 EN AW-AlMgSi
Ingress protection	IP40 to EN 60529	IP40 to EN 60529
Painting	Powder coating	Powder coating
Colour	RAL 9005, jet black	RAL 9005, jet black
Temperature range	-40 °C to +100 °C	-40 °C to +100 °C
Approvals		
Dimensions (H x W x D)	105 x 185 x 36 mm to 208 x 185 x 54 mm	46 x 105 x 72 mm to 105 x 185 x 87 mm
Accessories	Mounting feet Table feet Snap foot	Mounting feet Table feet Snap foot
Included in delivery	Enclosure with two aluminium lids, screwed.	Enclosure with two aluminium lids, screwed.







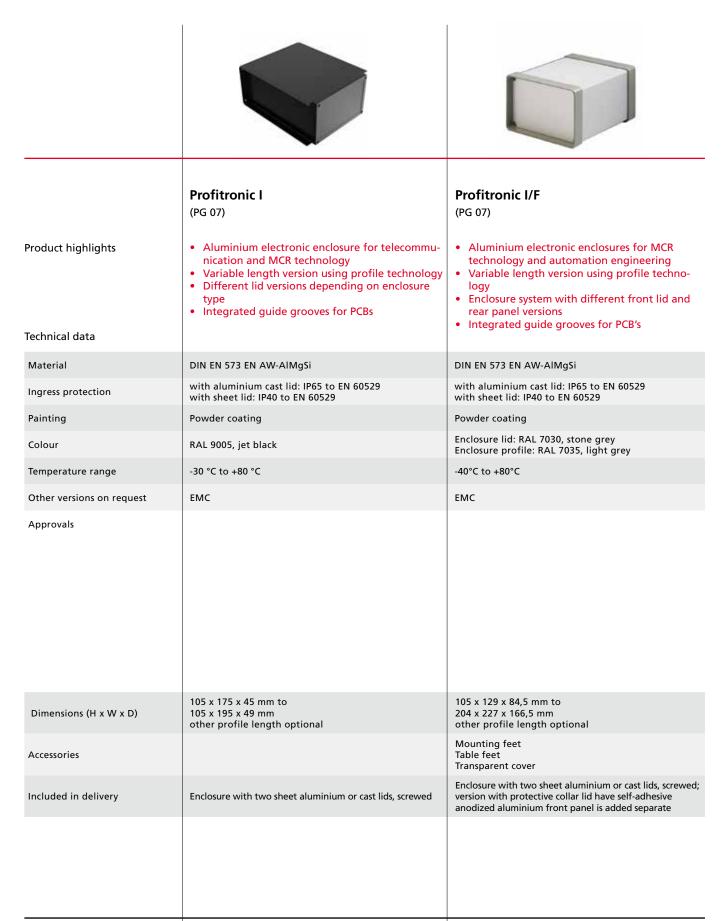


Product highlights	<ul> <li>Multitronic SE (PG 77)</li> <li>Aluminium electronic enclosure for MCR- technology</li> <li>Variable depth version using profile technology</li> </ul>	<ul> <li>Panel mounting enclosure SE 200 (PG 65)</li> <li>Aluminium enclosure for MCR-technology</li> <li>Variable width and height version using</li> <li>Constant profile depths 85 and 175 mm</li> </ul>
Technical data		
Material	DIN EN 573 EN AW-AlMgSi	DIN EN 573 EN AW-AlMgSi
Ingress protection	Front side: IP65 to EN 60529 Mounting side: IP40 to EN 60529	Front side: IP65 to EN 60529 Mounting side: IP40 to EN 60529
Painting	Powder coating	Powder coating
Colour	RAL 9005, jet black	RAL 9005, jet black
Temperature range	-30 °C to +80 °C by front cover frame: -20 °C to +80 °C	-40°C to +80°C
Approvals		
Dimensions (H x W x D)	96 x 82 x 48 mm to 96 x 138 x 96 mm	96 x 72 x 85 mm to 192 x 336 x 175 mm
Accessories	Front plate Front cover frame	Front plate External fixing set PCB holder
Included in delivery	Enclosure with seal (for front plate and for panel mounting) rear panel lid and mounting bracket (2x)	Enclosure with screwed rear panel; front plate and fixing elements please order separately

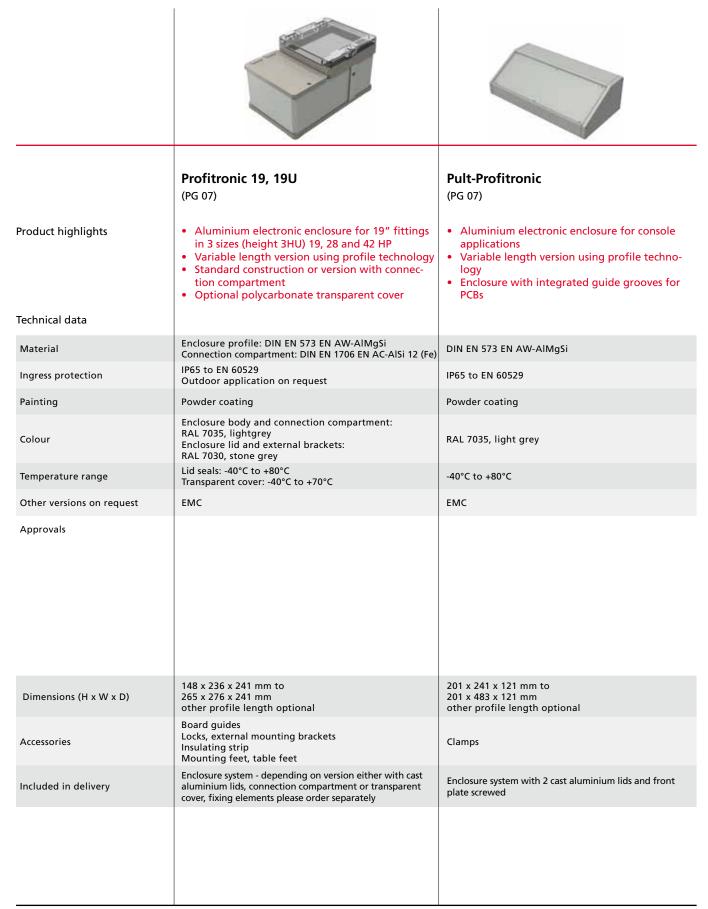


Product highlights	<ul> <li>NoVoTronic (PG 07)</li> <li>Aluminium profile enclosure system in 5 dimensions for data, PC and MCR technology</li> <li>External screw channels guarantee internal area without splinter</li> <li>Integrated guide grooves for PCB's</li> <li>Variable length by profile system</li> </ul>	NoVoTronic 19 (PG 07) • Variable possibility of combine connection compartment and profile • 2 enclosure sizes 28HP and 42HP • Optional with transparent cover • Variable length by profile technic
Technical data		
Material	Lid: DIN EN 1706 EN AC-AlSi 12 (Fe) Enclosure profile: DIN EN 573 EN AW-AlMgSi	Enclosure profile: DIN EN 573 EN AW-AlMgSi Connection compartment: DIN EN 1706 EN AC-AlSi 12 (Fe)
Ingress protection	IP65 to EN 60529 higher protection on request	IP 65 to EN 60529 Outdoor application on request
Painting	Powder coating	Powder coating
Colour	RAL 3003, ruby red for the multi-functional profile, RAL 9005, jet black	RAL 7043, traffic grey B
Temperature range	-40 °C to +90 °C with transparent cover: -40 °C to +60 °C	-40°C to +90°C with transparent cover: -40°C to +60°C
Approvals		
Dimensions (H x W x D)	106 x 49 x 120 mm to 233 x 121 x 350 mm other profile length optional	256 x 270 x 110 mm to 327 x 270 x 326 mm other profile length optional
Accessories	Wall holder, wall profile foot / connection element PCB profile adjustable Battery insert unit Transparent cover	Board guides Locks, External mounting brackets 19" mounting frame Mouting feet, table feet
Included in delivery	Enclosure with 2 Aluminium diecast lids and 2 multi- function profiles, not screwed	Enclosure system - depending on version either with connection compartment, swivel intermediate frame, profile and screwed lid.













Wavetronic
(PG 07)

Product highlights

- Aluminium desktop enclosure for MCR technology Individual height versions by profile technology
  Stacking capability using special foot shape
  Contact-uninsulated internal enclosure walls

#### chnical d

Technical data		
Material	Half shell: DIN EN 1706 EN AC-AlSi 12 (Fe) Side profiles: DIN EN 573 EN AW-AlMgSi	
Ingress protection	IP40 to EN 60529	
Painting	Powder coating	
Colour	Enclosure RAL 7035, light grey, foot element: RAL 7024, graphite grey, or enclosure RAL 9005, jet black, foot element: RAL 3003, ruby red	
Temperature range	-40°C to +80°C	
Other versions on request	EMC	
Approvals		
Dimensions (H x W x D)	324 x 268 x 55 mm to 324 x 268 x 193,5 mm other profile length optional	
Accessories	Front plate 19" insert set Mounting feet Carrying handle	
Included in delivery	Enclosure system with foot/head elements, front plate/rear wall please order separately	





#### Operating and display enclosures for many different applications

Every day we, as a premium supplier of operating and display enclosures, and also of supportingarm systems, are working on individual solutions with, at the same time, short delivery times, market-orientated prices and reliable supply capability for standard components.

ROSE has also developed an extremely broad range of control enclosure and supporting-arm products.

In the field of supporting arms, customers can select from nine different systems, covering a load range from 0 to 200 kg and with a maximum reach of 3 m.

Six different control enclosures are available to accommodate machine control systems, and can be supplied individually machined for you from batch sizes of one and upward. The range is augmented by our Moterm II mobile and height-adjustable stand system.





Product highlights	<ul> <li>SL 4000 (PG 20)</li> <li>Modern enclosure system for control and display systems</li> </ul>	SL 3000 (PG 20) • Universal control enclosure for automation engineering
Technical data	<ul> <li>Flexible size variability in height and width, 3 enclosure depths</li> <li>Easy mounting of door hinge</li> <li>Integrated handle system</li> </ul>	<ul> <li>Variable size in height, width and depth</li> <li>Hinged door profile at front and rear</li> <li>Front panel insertion from front and rear</li> </ul>
Material	Profile: DIN EN 573 EN AW-AlMgSi	Profile: DIN EN 573 EN AW-AlMgSi
Ingress protection	Cast corners: DIN EN AC-AISi 12 Cu 1 (Fe)	Cast corners: DIN EN 1706 EN AC-AlSi 12 Cu 1 (Fe) IP65 to EN 60529
Seal	CR or PU foam	CR or PU foam
Painting	Powder coating or natural anodised	Powder coating or natural anodised
Colour	Profile: optional RAL 7035, light grey, or natural an- odised Corner element: optional RAL 7035, light grey, or RAL 9007, grey aluminium Special colour on request	RAL 7035, light grey
Temperature range	-30 °C to +80 °C	-30 °C to +80 °C
Approvals	CUSTED	CUSTED
Mounting depth	55 mm to 270 mm	125 mm to 375 mm
Accessories	Handles Wall holder Aerator set Keyboard drawer Data interfaces	Handles Coupling flange Adapter plate Locking plate Keyboard drawer Data interfaces
Included in delivery	Complete enclosure system incl. corners, seals, fixing elements, rear panel or door, front panel fixing set.	Enclosure body with rear wall, fixing elements, cover profile with corners



Product highlights Technical data	<ul> <li>SL 2000 (PG 19)</li> <li>Enclosure system for control and display fittings</li> <li>Variable size available in width and depth</li> <li>All-round adaption capabilities for accessories</li> <li>Front panel insertion from front and rear</li> </ul>	<ul> <li>ComTronic (PG 20)</li> <li>Aluminium profile compact commander in 2 widths</li> <li>Applications: Compact control equipment and display systems</li> <li>Standard integrated cooling system</li> <li>Variable length execution by profile techno- logy</li> </ul>
Material	Profile: DIN EN 573 EN AW-AlMgSi Front plate, rear wall: DIN EN 573 EN AW-AlMg3 Corner: DIN EN 1706 EN AC-AlSi 12 (Fe)	Enclosure profile: DIN EN 573 EN AW-AlMgSi Lid: DIN EN 1706 EN AC-AlSi 12 (Fe)
Ingress protection	IP65 to EN 60529	IP65 to EN 60529
Seal	CR seal	
Painting	Powder coating	Powder coating
Colour	RAL 7035, light grey Handle tube: powdered RAL 3003, ruby red	Lid and base: RAL 7035, light grey Multi-functional profile: RAL 9005, jet black
Temperature range	-30 °C to +80 °C	-30 °C to +65 °C
Approvals	CULISTED	CULISTED
Dimensions (H x W x D)	155 x 483 mm to 267 x 483 mm in 3 enclosure depth: 90 mm, 120 mm, 195 mm	442 x 365 x 118 mm to 612 x 453 x 153 mm
Mounting depth	65 mm, 95 mm, 170 mm	
Accessories	Handle set Coupling flange Control attachment set	Handle set Front plate Wall holder Locking plate
Included in delivery	Enclosure body with rear panel or door, front panel fixing set, cover profile and T-groove cover	Profile enclosure body, on rear side door or screwed wall, fastening elements for front panel. Please order front panel separately







Product highlights	Commander 1 (PG 13) • Small control enclosure in aluminium with protective bumper bars • Robust aluminium diecast enclosure body with front plate • Transparent cover and handle set (optional)	Commander 1F (PG 13) • Small control enclosure in aluminium with front frame for front panels and keypads • Robust aluminium diecast enclosure body • Handle set (optional)
Technical data		
Material	DIN EN 1706 EN AC-AlSi 12 (Fe)	DIN EN 1706 EN AC-AlSi 12 (Fe)
Ingress protection	IP65 to EN 60529 with transparent cover IP54	IP65 to EN 60529
Painting	Powder coating	Powder coating
Colour	Body: RAL 7038, agate grey Front frame: RAL 7043, traffic grey B Special colour on request	Body: RAL 7038, agate grey Front frame: RAL 7043, traffic grey B Special colour on request
Temperature range	PU-(Polyurethane) seal: -40 °C to +90 °C Transparent cover -10 °C to +50 °C	PU-(Polyurethane) seal: -40 °C to +90 °C
Other versions on request	Silicone lid seal (-60 °C to +130 °C) CR-(Chloroprene) seal (-40 °C to +100 °C)	Silicone lid seal (-60 °C to +130 °C) CR-(Chloroprene) seal (-40 °C to +100 °C)
Approvals		
Dimensions (H x W x D)	230 x 100 x 128 mm to 310 x 400 x 158 mm	260 x 160 x 108 mm to 310 x 400 x 158 mm
Accessories	Front plate Internal hinge External hinge Locks	Front plate Internal hinge External hinge Locks
Included in delivery	Enclosure body with front frame and fastening screws (2 or 4 pcs.). Please order front panel separately	Enclosure body with two-part front frame, enclosure and fastening screws (2 or 4 pcs.). Please order front panel separately



	6	
Product highlights	<ul> <li>Commander KSSC (PG 37)</li> <li>Stainless steel control enclosure based on switch gear cabinet KSS</li> <li>Including reinforcement plate and drill hole for ROSE GTH suspension system</li> <li>Optional individual sizes and versions from 25 off</li> </ul>	Commander 410 (PG 56) • Stainless steel Commander with screwed rear wall • Droop • High material quality
Technical data		
Material	Stainless steel 1,25 mm bzw. 1,5 mm; 1.4301/304	Stainless steel 1.4404/316L
Ingress protection	IP65 to EN 60529	IP66 / IP69K to EN 60529
Surface	grinded, grain 240	grinded, grain 240
Temperature range	VMQ-(Silicone) seal: -40°C to +80°C	VMQ-(Silicone) seal: -40°C to +80°C
Dimensions (H x W x D)	200 x 300 x 155 mm to 600 x 760 x 210 mm	250 x 380 x 150 mm to 450 x 440 x 220 mm
Accessories		Mounting set
Included in delivery	Enclosure system including reinforcement plate and GTH coupling hole with door, double ward lock	Enclosure with screwed rear wall, silicone seal - depending on version with closed or individual manufactured front, internal fixing and coupling hole for suspension system GTH 48

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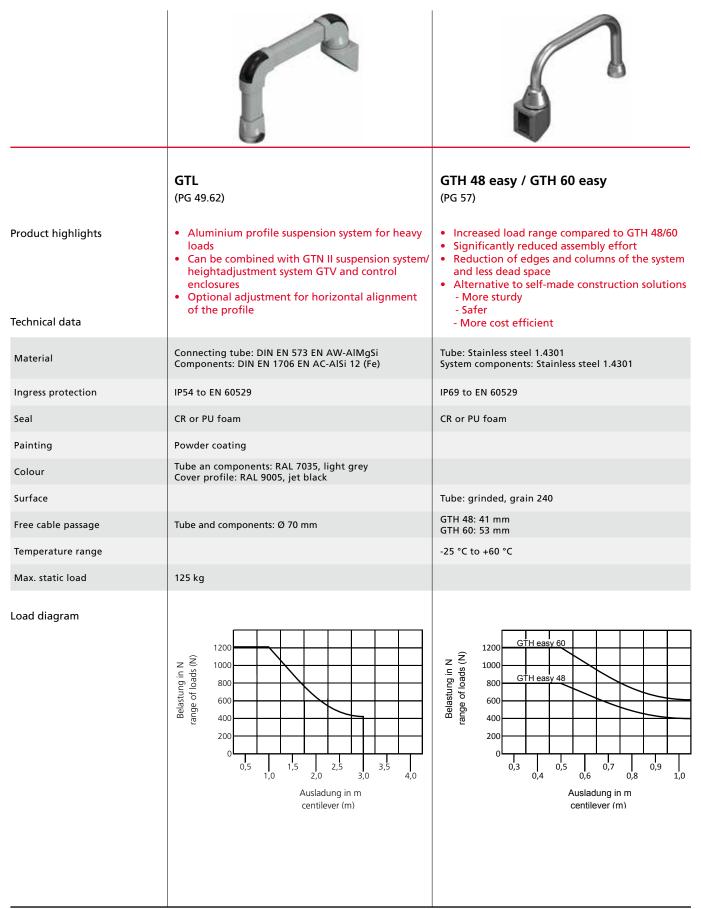
Product highlights	Commander 420 (PG 56) • Stainless steel Commander with door for industrial applications • High material quality • Optional handle set	Commander 450 (PG 56) • Stainless steel Commander for industrial controls • Outstanding price / performance ratio • Individual handle systems
Technical data		
Material	Stainless steel 1.4301/304 other materials on request	Stainless steel 1.4301/304 other materials on request
Ingress protection	IP65 to EN 60529	IP65 to EN 60529
Surface	grinded, grain 240	grinded, grain 240
Temperature range	VMQ-(Silicone) seal: -40°C to +80°C	VMQ-(Silicone) seal: -40°C to +80°C
Approvals		
Dimensions (H x W x D)	250 x 380 x 150 mm to 450 x 500 x 220 mm	400 x 300 x 120 mm to 500 x 500 x 200 mm
Accessories	Handle set Mounting set	Handle / handle set
Included in delivery	Enclosure with door, rect angle, silicone seal - depending on version with closed or individual manufactured front, internal fixing and coupling hole for suspension system GTH 48	Enclosure with door, handles (order separately) and individual machining for installation and suspension system



Technical data Material Connecting tube: DIN		GTN II (PG 49.47) • Design aluminium suspension system • Closed profile system / profile with free accessible cable duct • Can be combined with all control enclosures
Material       Connecting tube: DIN Components: DIN EN Ingress protection         Ingress protection       IP54 to EN 60529         Seal       CR or PU foam         Painting       Powder coating         Colour       Tube, components: RA         Free cable passage       Connecting tube: 53 x System components: 55         Max. statische Belastung       30 kg         Load diagram       Ingress protection		
Material       Components: DIN EN         Ingress protection       IP54 to EN 60529         Seal       CR or PU foam         Painting       Powder coating         Colour       Tube, components: R/         Free cable passage       Connecting tube: 53 x System components: 5         Max. statische Belastung       30 kg         Load diagram       Image Super		Connecting tube: DIN EN 573 EN AW-AlMgSi
Seal       CR or PU foam         Painting       Powder coating         Colour       Tube, components: R/         Free cable passage       Connecting tube: 53 x System components: S         Max. statische Belastung       30 kg         Load diagram       Image: State of the state of th	EN 573 EN AW-AlMgSi 1706 EN AC-AlSi 12 (Fe)	Components: DIN EN 1706 EN AC-AlSi 12 (Fe) Cover profile: TPE
Painting       Powder coating         Colour       Tube, components: RA         Free cable passage       Connecting tube: 53 x         Max. statische Belastung       30 kg         Load diagram       Image: State stat		IP54 to EN 60529
Colour     Tube, components: RA       Free cable passage     Connecting tube: 53 x System components: 5       Max. statische Belastung     30 kg       Load diagram     (N u Sproj to Sung tube) 500 100 100 100 100 100 100 100 100 100		CR or PU foam
Free cable passage     Connecting tube: 53 x System components: 5       Max. statische Belastung     30 kg       Load diagram     Image: State of the s		Powder coating
Max. statische Belastung     30 kg       Load diagram	L 7035, light grey	Tube, components: RAL 7035, light grey Cover profile: RAL 9005, jet black
Load diagram		Connecting tube: open 51 x 34 mm Connecting tube: closed 55 x 56 mm System components: 53 x 48 mm
Belastung in N (S) 500 100 100 005 100 005 100 005 100 005 100 005 100 005 100 100		80 kg
		GTN II without intermediate joint









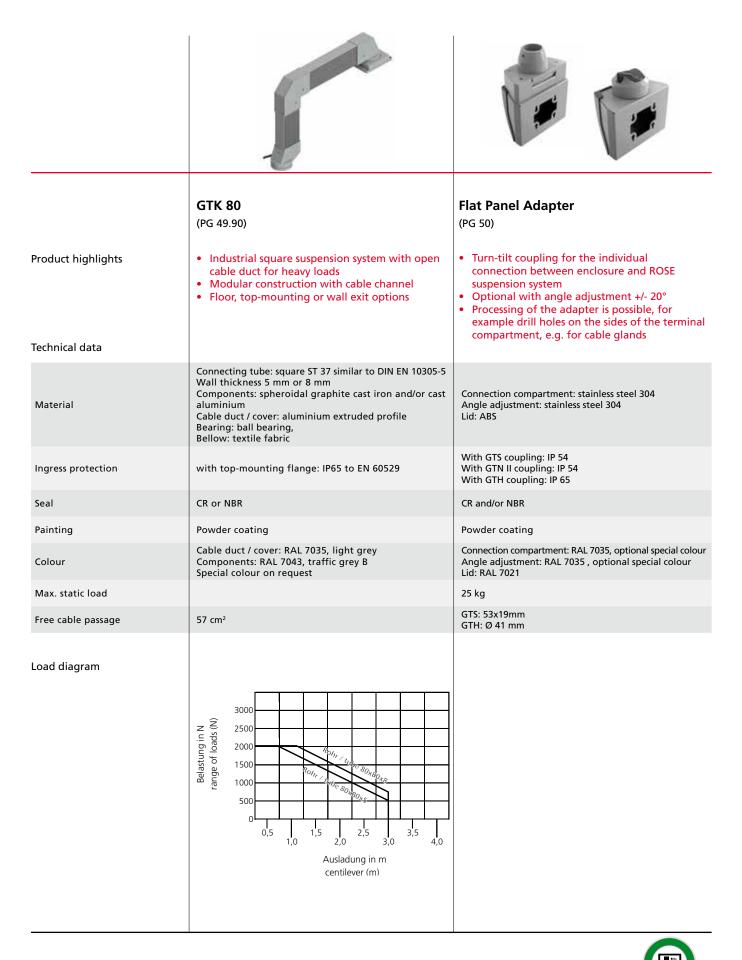
	re P	
Product highlights	GTV light (PG 49.84) • Step less adjustment • Adjustable end stops • Adjustable load range • Possible subsequent integration into existing GTN II system	<ul> <li>GTV (PG 49.85)</li> <li>Height adjustment system for making work-place ergonomic</li> <li>Can be combined with GTL / GTN II suspension system and control enclosures</li> <li>Option of lockable or freely positioned version</li> </ul>
Technical data		
Material		Connecting plates: EN 10088-2, Stainless steel 1.4301 Components: AC 44300, DIN EN 1706 (AlSi12) Cable channel cover sheet: Polystyrol
Ingress protection	IP54 to EN 60529	IP40 to EN 60529
Load range	5 - 25 kg	20 - 60 kg
Life time	20.000 double strokes	
Painting		Powdered
Colour	Diecast components: RAL 7035, light grey Profile: natural anodised Caps: RAL 7016, anthracite Other colours on request	Connecting plates: RAL 7035 Cast parts: RAL 7035 / RAL 9007 Cable channel cover sheet: RAL 9005
Free cable passage	approx. 40 x 20 mm	approx. 40 x 30 mm
Temperature range	up to ca. 80 °C	up to ca. 80 °C
System length	454 mm, 573 mm, 714 mm (depending on weight classes)	1001 mm
System stroke	400 mm, 600 mm, 800 mm	400 - 944 mm

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Product highlights	<ul> <li>GT 48/2 (PG 49.49)</li> <li>Industrial circular tube system for control enclosures</li> <li>Modular construction for individual compo- nents</li> <li>Protected internal cable routing</li> </ul>	<ul> <li>GT 50/2 / GT 60/2 / GT 80/2</li> <li>(PG 49.51 / 49.61 / 49.81)</li> <li>Robust industrial square suspension arm system for system components</li> <li>Modular construction for individual components</li> <li>High loading capacity, large extention</li> </ul>
Technical data		
Material	Connecting tube: Steel 48 x 4 mm DIN 2393-St. 37 Components: DIN EN 1706 EN AC-AlSi 12 (Fe)	Connecting tube: square steel tube similar to DIN EN 10305-5 Wall thickness 5 mm Components: Cast iron with spheroidal graphite or cast aluminum
Ingress protection	IP54 to EN 60529	IP65 to EN 60529
Surface	CR or NBR	CR or NBR
Painting	Powder coating	Powder coating
Colour	Tube: galvanized Components: RAL 7043, traffic grey B Special colour on request	Tube: galvanized Components: RAL 7043, traffic grey B Special colour on request
Free cable passage	Connection tube: 40 mm diameter System elements: 40 mm diameter	GT 50/2: 16 cm <sup>2</sup> (40 x 40 mm) GT 60/2: 25 cm <sup>2</sup> (50 x 50 mm) GT 80/2: 49 cm <sup>2</sup> (70 x 70 mm)
Load diagram	N i bulge (i) $(i)$	N C S S S S S S S S S S S S S S S S S S







Product highlights	Incling adapter (PG 50) • Inclining adapter for individual connection between enclosure and ROSE suspension systems or for wall mounting	Moterm II (PG 50) • Mobile stand system for control components • Version with 4 rollers or with foot stand • Fixed or height-adjustable version with
Technical data	<ul> <li>Simply handling by open design</li> <li>Stepped adjuster allows inclination to suit your application</li> </ul>	<ul><li>pneumatic spring</li><li>Optionally foot stand for anchoring</li></ul>
	Stainless steel 1.4301	Base and stand profile: Aluminium profile system
Material	Sheet steel 2,5 mm	DIN EN 573 EN AW-AlMgSi
Ingress protection	IP54 to EN 60529	IP54 to EN 60529
Painting	Powder coating	Stand profile: plain anodised, power-coated optional
Colour Max. static load	RAL 9005, jet black 8 or 10 kg	Foot: RAL 9005, jet black 8 - 80 kg
System height		908 - 1149 mm (depending on type)
Stroke		up to 242 mm (depending on type)
Version	Mounting onto walls Mounting on GT 48/2 Mounting on GTK electronic Mounting on GTN II	



Product highlights	<ul> <li>Taguan (PG 27)</li> <li>ABS hand held enclosure for data aquisition and measurement</li> <li>With integrated battery compartment</li> <li>Version with or without display opening</li> <li>Optional EMC version with internal coating</li> </ul>	<ul> <li>Beluga (PG 27) </li> <li>Polyamide hand held enclosure for MCR- and automation engineering Version with or without display opening Prepared for acceptance of keypads/silicone switch mats </li> </ul>
Technical data		<ul> <li>Optional EMC version with internal coating and EMC-seal</li> </ul>
Material	ABS	Polyamide
Ingress protection	IP40 to EN 60529	IP65 to EN 60529
Flammability	UL 94 HB	UL 94 V-2
Surface resistance	4x10 <sup>14</sup> Ohm, IEC 60093	10 <sup>12</sup> Ohm, IEC 60093
Colour	Top-/ bottom part, batterie compartment lid, head-/ shaft cover: RAL 5020, ocean blue, keyboard panel, battery compartment/battery pack: RAL 7024	RAL 7021, black grey
Temperature range	-40 °C to +80 °C	-40 °C to +60 °C
Dimensions (H x W x D)	80 / 70 x 125 x 36,7 / 28,5 mm to 97 / 70 x 229 x 52,5 / 37,5 mm	106/75 x 187 x 50 mm to 380 x 117 x 68 mm
Accessories	Cover Switch mat set Battery compartment empty Wrist strap	Cable gland with bending protection Wall holder Battery holder Hand strap
Included in delivery	5-part enclosure with top and base, battery compartment, battery compartment cover, head and shaft cover, fixing and enclosure screws. Open version incl. display screen and punched seal.	Double-skinned enclosure with top and base unit, each with fixing domes, fastening and enclosure screws.





Product highlights Technical data	<ul> <li>Limanda (PG 27)</li> <li>Polyamide hand held enclosure for MCR, automation engineering and data acquisition</li> <li>For installations and command devices mobile and stationary applicable</li> <li>Variable mounting depths</li> </ul>	<ul> <li>Pilot 250</li> <li>(PG 29)</li> <li>Polyamide hand held enclosure for MCR- and automation engineering</li> <li>Large fitting space</li> <li>Version with closed or front frame lid</li> <li>Rear battery compartment</li> </ul>
Material	Enclosure: Polyamide	Polyamide
Ingress protection	border profile: NBR IP65 to EN 60529	IP65 to EN 60529
Flammability	UL 94 V-2	UL 94 HB
Surface resistance	10 <sup>12</sup> Ohm, IEC 60093	
Colour	RAL 7021, black grey border profile: RAL 9005, jet black	Base and lid: RAL 7021, black grey rear cover: RAL 5003, sapphire blue
Temperature range	-20°C to +60°C	-40 °C to +60 °C
Other versions on request	EMC	EMC
Approvals		
Dimensions (H x W x D)	270 x 248 x 64 mm to 311 x 281 x 97 mm	140/120 x 280 x 86 mm
Accessories	Holder Carrying strap Quiver Front plate Intermediate frame Inclining adapter Clam sheel enclosure with top and base, each with fixing	Cable gland with bending protection Magnet holder Battery holder Wall holder
Included in delivery	domes incl. seals and border profile, 3 cover flaps for interface garages, screws and fixing materials for front panel mounting.	Double-skinned enclosure with top and base unit, each with fixing domes, battery compartment lid, fastening and enclosure screws



	<b>Pilot 50</b> (PG 29)	<b>Pilot 10/20/30</b> (PG 29)
Product highlights	<ul> <li>Polyamide / PVC hand held enclosure for MCR and automation engineering</li> <li>Large fitting space</li> <li>Variable length using profile technology</li> <li>Robust design</li> </ul>	<ul> <li>Hand held enclosure for MCR- and automation engineering</li> <li>Robust design (Polyamide or polyester)</li> <li>Version with handle and integrated cable entry (Pilot 10, 20 standard)</li> </ul>
Technical data		
Material	Polyamide 6 PVC	Pilot 10 and Pilot 20: Polyamide Pilot 30: Polyester
Ingress protection	IP65 to EN 60529	IP65 to EN 60529
Flammability	End covers: UL 94 HB	Pilot 10 and Pilot 20: UL 94 HB Pilot 30: self-estinguishing UL 94 V-0
Colour	End covers: RAL 1003, signal yellow PVC profiles: RAL 9005, jet black	Pilot 10 and 20: RAL 1003, signal yellow Pilot 30: RAL 1021, rape yellow
Temperature range	-20 °C to +70 °C	-40 °C to +60 °C
Dimensions (H x W x D)	191 x 280 x 76 mm to 191 x 440 x 76 mm other profile length on request	115/75 x 93 x 200 mm to 164/75 x 116 x 295 mm
Accessories	Wall holder Cable gland reduction PCB fixing set Front plate, rear wall	Cable gland with bending protection Wall holder Mounting plate
Included in delivery	Enclosure system consisting of polyamide internal enclosure with end covers, two side PVC cover profiles, Alucobond composite front plate, rear wall, 2 external end covers, with M 25 x 1,5 threaded hole for cable gland	Pilot 10/20: enclosure with handle, including cable gland M 20 x 1,5, front plate with fastening screw and wall holder Pilot 30: two-part Polyester enclosure with self-adhesive aluminium front plate, enclosure screws and wall holder







Product highlights	<ul> <li>Pilot 110-150 (PG 29)</li> <li>Polyamide hand enclosure for automation and control engineering</li> <li>Version with handle and integrated cable entry</li> <li>Large fitting space</li> </ul>	
Technical data		
Material	Polyamide Front plate: Polystyrol	
Ingress protection	IP65 to EN 60529	
Flammability	UL 94 HB	
Colour	RAL 1003, signal yellow	
Temperature range	-40°C to +60°C	
Dimensions (H x W x D)	85/75 x 85 x 191 mm to 105/75 x 85 x 266 mm	
Accessories	Wall holder	
Included in delivery	Enclosure with handle, including cable gland M 20 x 1.5, front plate, enclosure and front panel screws, and wall holder	











# Fields of application of the ROSE Ex equipment

In all areas where explosive atmospheres occur, special safety guidelines are effective which prescribe the use of specially tested components. Within the EU, the ATEX directive, which determines the safe operation of plants and systems in potentially explosive atmospheres, is effective for this purpose.

Other countries and continents have different safety guidelines in this area (IECEx, TR-TS, NEC etc.) – often these are derivatives of European ATEX legislation.

ROSE Ex enclosures made of aluminum, polyester and stainless steel, as well as Control Stations, provide reliable protection for electrical distribution systems in hazardous areas. The products are used for gas explosion protection in zones 1 and 2 and for dust explosion protection in zones 21 and 22:

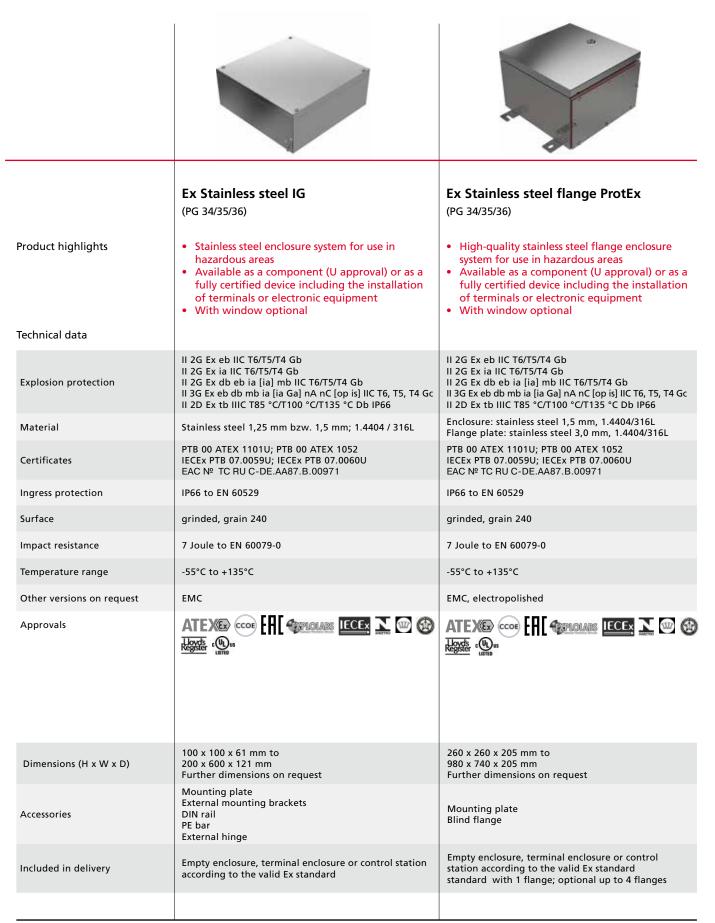
- Ex eb Increased safety
- Ex ia Intrinsic safety
- Ex db Flameproof enclosure
- Ex tb Protection through enclosures

Typical areas of application are:

- Chemical and petrochemical industry
- Process industry
- Paint processing industry
- Mining
- Silos











	<b>Ex Stainless steel with hinged lid IGS</b> (PG 34/35/36)	
Product highlights Technical data	<ul> <li>Stainless steel enclosure system for use in hazardous areas</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> <li>With window optional</li> <li>With covered hinges and double ward lock</li> </ul>	
Explosion protection	II 2G Ex eb IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex db eb ia [ia] mb IIC T6/T5/T4 Gb II 3G Ex eb db mb ia [ia Ga] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85 °C/T100 °C/T135 °C Db IP66	
Material	Stainless steel 1,25 mm or 1,5 mm; 1.4301/304 1.4404/316L on reguest	
Certificates	PTB 00 ATEX 1101U; PTB 00 ATEX 1052 IECEx PTB 07.0059U; IECEx PTB 07.0060U EAC № TC RU C-DE.AA87.B.00971	
Ingress protection	IP 66 to EN 60529	
Surface	grinded, grain 240	
Impact resistance	7 Joule to EN 60079-0	
Temperature range	-55°C to +135°C	
Other versions on request	EMC	
Approvals		
Dimensions (H x W x D)	250 x 200 x 97 mm to 380 x 600 x 217 mm Further dimensions on request	
Accessories	Front plate Mounting plate PE bar External mounting brackets	
Included in delivery	Empty enclosure, terminal enclosure or control station according to the valid Ex standard	









Product highlights	<ul> <li>Ex Polyester (PG 06/16/26)</li> <li>Glass fibre reinforced enclosure system of polyester-resin for use in hazardous areas</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> <li>With window optional</li> </ul>	<ul> <li>Ex CombiBox</li> <li>(PG 06/16/26)</li> <li>Glass fibre reinforced enclosure system of polyester-resin for use in hazardous areas</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> <li>With window optional</li> <li>Two level fitting possibility</li> </ul>
Technical data		
Explosion protection	II 2G Ex eb IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex db eb ia [ia] mb IIC T6/T5/T4 Gb II 3G Ex eb db mb ia [ia Ga] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85 °C/T100 °C/T135 °C Db IP66	II 2G Ex eb IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex db eb ia [ia] mb IIC T6/T5/T4 Gb II 3G Ex eb db mb ia [ia Ga] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85 °C/T100 °C/T135 °C Db IP66
Material	glass fibre reinforced thermoset polyester, graphite added	glass fibre reinforced thermoset polyester, graphite added
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Certificates	PTB 00 ATEX 1002; PTB 00 ATEX 1061U IECEx PTB 08.0004; IECEx PTB 08.0003U EAC № TC RU C-DE.AA87.B.00971	PTB 00 ATEX 1002; PTB 00 ATEX 1061U IECEx PTB 08.0004; IECEx PTB 08.0003U EAC № TC RU C-DE.AA87.B.00971
Impact resistance	7 Joule to EN 60079-0	7 Joule to EN 60079-0
Flammability	self-extinguishing, UL 94 V-0	self-extinguishing, UL 94 V-0
Surface resistance	>10º Ohm, IEC 60093	>10 <sup>9</sup> Ohm, IEC 60093
Toxicity	halogen free	halogen free
Colour	RAL 9011, graphite black	RAL 9011, graphite black
Temperature range	-55 °C to +135 °C	-55 °C to +135 °C
Other versions on request	EMC	EMC
Approvals		
Dimensions (H x W x D)	75 x 80 x 56 mm to 405 x 400 x 201 mm	177 x 177 x 145 mm to 360 x 360 x 145 mm
Accessories	Mounting plate DIN rail External mounting brackets External hinges PE busbar Continuity plate	Mounting plate DIN rail PE bar Continuity plate Connecting flange
Included in delivery	Empty enclosure, terminal enclosure or control station according to the valid Ex standard	Empty enclosure, terminal enclosure or control station according to the valid Ex standard



	<b>Ex Polyester Flange</b> (PG 06/16/26)	<b>Ex Okta-Box</b> (PG 06/16/26)
Product highlights Technical data	<ul> <li>Glass fibre reinforced enclosure system of polyester-resin for use in hazardous areas</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> <li>With window optional</li> <li>Combination with other polyester flange enclosures possible</li> </ul>	<ul> <li>Glass fibre reinforced enclosure system of polyester-resin for use in hazardous areas</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> <li>Enclosures with external brackets</li> </ul>
Explosion protection	II 2G Ex eb IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex db eb ia [ia] mb IIC T6/T5/T4 Gb II 3G Ex eb db mb ia [ia Ga] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85°C/T100°C Db IP65	II 2G Ex eb IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex db eb ia [ia] mb IIC T6/T5/T4 Gb II 3G Ex eb db mb ia [ia Ga] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85°C/T100°C/T135°C Db IP66
Material	glass fibre reinforced thermoset polyester, graphite added	glass fibre reinforced thermoset polyester, graphite added
Ingress protection	IP65 to EN 60529	IP65 to EN 60529
Certificates	PTB 00 ATEX 1002; PTB 00 ATEX 1061U IECEx PTB 08.0004; IECEx PTB 08.0003U EAC № TC RU C-DE.AA87.B.00971	PTB 00 ATEX 1002; PTB 00 ATEX 1061U IECEx PTB 08.0004; IECEx PTB 08.0003U EAC № TC RU C-DE.AA87.B.00971
Impact resistance	7 Joule to EN 60079-0	7 Joule to EN 60079-0
Flammability	self-extinguishing, UL 94 V-0	self-extinguishing, UL 94 V-0
Surface resistance	<10º Ohm, IEC 60093	<10 <sup>9</sup> Ohm, IEC 60093
Toxicity	halogen free	halogen free
Colour	RAL 9011, graphite black	RAL 9011, graphite black
Temperature range	-55 °C to +135 °C	-55 °C to +135 °C
Other versions on request	EMC	EMC
Approvals		
Dimensions (H x W x D)	170 x 270 x 136 mm to 270 x 541 x 136 mm	81 x 81 x 75 mm to 200 x 200 x 125 mm
Accessories	Mounting plate External mounting brackets PE bar Continuity plate	Mounting plate DIN rail PE busbar Continuity plate
Included in delivery	Empty enclosure, terminal enclosure or control station according to the valid Ex standard	Empty enclosure, terminal enclosure or control station according to the valid Ex standard

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	Ex Polyglas (PG 06/16/26)	<b>Ex Polyester for mining industry</b> (PG 48)
Product highlights	<ul> <li>Polyester Ex enclosure with hinged lid</li> <li>Easy fitting of Ex components</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> </ul>	<ul> <li>Polyester enclosures with impact resistance of 20 Joule</li> <li>Available as a component (U approval) for individual fittings</li> <li>Silicone seal and allen lid screws</li> </ul>
Technical data		
Explosion protection	II 2G Ex eb IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex db eb ia [ia] mb IIC T6/T5/T4 Gb II 3 G Ex eb db mb ia [ia Ga] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85°C/T100°C Db IP66	l M2 Ex e l l M1 Ex ia l
Material	glass fibre reinforced thermoset polyester, graphite added	glass fibre reinforced thermoset polyester, graphite added
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Certificates	PTB 00 ATEX 1002; PTB 00 ATEX 1061U IECEx PTB 08.0004; IECEx PTB 08.0003U EAC № TC RU C-DE.AA87.B.00971	IBExU06ATEX1065U
Impact resistance	7 Joule to EN 60079-0	20 Joule to EN 60079-0
Flammability	self-extinguishing, UL 94 V-0	self-extinguishing, UL 94 V-0
Surface resistance	>10 <sup>9</sup> Ohm, IEC 60093	>10º Ohm, IEC 60093
Toxicity	halogen free	halogen free
Colour	RAL 9011, graphite black	RAL 9011, graphite black
Temperature range	-55 °C to +135 °C	-55 °C to +100 °C
Other versions on request	EMC	EMC
Approvals		ATEXEx
Dimensions (H x W x D)	200 x 200 x 168 mm to 605 x 405 x 252 mm	75 x 110 x 56 mm to 250 x 600 x 121 mm
Accessories	Mounting plate External mounting brackets Locks Sockets	Mounting plate DIN rail External mounting brackets External hinges
Included in delivery	Empty enclosure, terminal enclosure or control station according to the valid Ex standard	Empty enclosure, terminal enclosure or control station according to the valid Ex standard







Product highlights	<ul> <li>PExcom - pre-assembled Ex polyester connecting enclosures</li> <li>(PG 06)</li> <li>Ready to install</li> <li>Available within 48 h</li> <li>Pre-assembled: Fitting with terminals and cable glands</li> </ul>	<ul> <li>Beluga Ex (PG 28)</li> <li>Hand held enclosures as empty enclosures for Ex-applications</li> <li>3 enclosure sizes</li> <li>Optional version with display openings</li> </ul>
Technical data		
Explosion protection	II 2G Ex eb IIC T6 Gb II 2D Ex tb IIIC T 70°C	II 2G Ex e IIC Gb II 2D Ex tb IIIC Db
Material	glass fibre reinforced thermoset polyester, graphite added	Polyamide 12
Ingress protection	IP66 to EN 60529	IP65 to EN 60529
Certificates	PTB 00 ATEX 1002 IECEx PTB 08.0004	IECEx PTB 09.0019U PTB 02 ATEX 1076U
Impact resistance	7 Joule to EN 60079-0	7 Joule to EN 60079-0
Flammability	self-extinguishing, UL 94 V-0	UL 94 HB
Surface resistance	<10 <sup>9</sup> Ohm, IEC 60093	<10º Ohm, IEC 60093
Toxicity	halogen free	halogen free
Colour	RAL 9011, graphite black	RAL 9005, jet black
Temperature range	-55 °C to +85 °C	-20 °C to +60 °C
Other versions on request		EMC
Approvals	ATEXE: ECEX	
Dimensions (H x W x D)	75 x 80 x 56 mm to 160 x 260 x 91 mm	106/75 x 187 x 50 mm to 380 x 117 x 68 mm
Accessories	External mounting brackets	Hook set Hand strap
Included in delivery	Ex polyester enclosure with DIN rail and terminals (Phoenix Contact MUT 4 or UT 4) and plastic glands with ATEX and IECEx approval.	Enclosure system consisting of top and base with seal. O version = open: with display screen and mounting material for window







Product highlights	<ul> <li>Ex Aluminium (PG 05/15/25)</li> <li>Enclosure systems of diecast aluminium usable in all Ex-areas</li> <li>Available as a component (U approval) or as a fully certified device including the installation of terminals or electronic equipment</li> <li>With window optional</li> </ul>	
Technical data		
Explosion protection	II 2G Ex e IIC T6/T5/T4 Gb II 2G Ex ia IIC T6/T5/T4 Gb II 2G Ex d e ia [ia] mb IIC T6/T5/T4 Gb II 3G Ex e d mb ia [ia] nA nC [op is] IIC T6, T5, T4 Gc II 2D Ex tb IIIC T85°C/T100°C/T135°C Db IP66	
Material	DIN EN 1706 EN AC-AISi 12 (Fe)	
Ingress protection	IP66 to EN 60529	
Certificates	PTB 00 ATEX 1063; PTB 00 ATEX 3101U IECEX PTB 08.0006; IECEX PTB 08.0005U EAC № TC RU C-DE.AA87.B.00971	
Impact resistance	7 Joule to EN 60079-0	
Painting	Powder coating	
Colour	RAL 7001, silver grey	
Temperature range	-55 °C to +135 °C	
Other versions on request	EMC SBG, SBGL, SWB	
Approvals		
Dimensions (H x W x D)	64 x 58 x 34 mm to 600 x 600 x 202 mm	
Accessories	Mounting plate External mounting bracket DIN rail External hinges, internal hinges PE bar	
Included in delivery	Empty enclosure, terminal enclosure or control station according to the valid Ex standard	



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	Ex d IIB+H <sub>2</sub> Enclosure Series EJB (PG 40)	<b>Ex d IIB+H<sub>2</sub> Enclosure Series IJB</b> (PG 40)
Product highlights Technical data	<ul> <li>Flameproof aluminium or stainless steel enclosure system suitable for assembly of terminals, switches and components</li> <li>With window optional</li> <li>External flameproof joint</li> <li>For gas group IIB + H<sub>2</sub></li> </ul>	<ul> <li>Flameproof aluminium enclosure system suitable for assembly of terminals, switches and components</li> <li>Combination of several enclosures possible due to internal flameproof joint</li> <li>With window optional</li> <li>For gas group IIB + H<sub>2</sub></li> </ul>
	II 2G Ex db IIB + H, T6/T5 Gb	II 2G Ex db IIB + H2 T6/T5/T4 Gb
Explosion protection	II 2G Ex db IIB + H <sub>2</sub> T6/T5 Gb II 2D Ex tb IIIC T80 °CT95 °C Db	II 2D Ex tb IIIC T80 °CT130 °C Db
Material	Copper free aluminium or stainless steel 1.4404/316L	Copper free aluminium
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Certificates	ITS 15 ATEX 18302X IECEx ITS 15.0041X	ITS 15 ATEX 18301X IECEx ITS 15.0043X
Impact resistance	7 Joule to EN 60079-0	7 Joule to EN 60079-0
Colour	Aluminium: RAL 7035, light grey Stainless steel: unpainted, painting on request	RAL 7035, light grey
Temperature range	-20 °C to +75 °C	-20 °C to +75 °C
Approvals		
Dimensions (H x W x D)	220 x 170 x 152 mm to 980 x 680 x 487 mm (Aluminium) bzw. 320 x 270 x 166 mm (Stainless steel)	320 x 220 x 223 mm to 630 x 530 x 288 mm
Accessories	Mounting plate	Mounting plate
Included in delivery	Enclosure system consisting of base and lid with screws, external earth connection, hinge and external brackets	Enclosure system consisting of base and lid with screws, external earth connection, hinge and external brackets





Product highlights	<ul> <li>Ex d IIC Enclosure Series GUB (PG 40)</li> <li>Flameproof enclosure system suitable for assembly of terminals, switches and components</li> <li>For gas group IIC</li> </ul>	<ul> <li>Ex d IIC Enclosure Series TBE (PG 40)</li> <li>Flameproof enclosure system suitable for assembly of terminals and industrial type components</li> <li>Available in aluminium or stainless steel</li> <li>For gas group IIC</li> </ul>
Technical data		
Explosion protection	II 2G Ex db IIC T6/T5/T4 Gb II 2D Ex tb IIIC T80 °CT130 °C Db	II 2G Ex db IIC T6/T5 Gb II 2D Ex tb IIIC T80 °CT95 °C Db
Material	Copper free aluminium	Copper free aluminium or stainless steel1.4404/316L
Ingress protection	IP66 to EN 60529	IP66 to EN 60529
Certificates	ITS 15 ATEX 18212X IECEx ITS 15.0011X	ITS 14 ATEX 18169X IECEx ITS 14.0070X EAC № TC RU C-DE.MIO62.B.03099
Impact resistance	7 Joule to EN 60079-0	7 Joule to EN 60079-0
Colour	RAL 7035, light grey	Aluminium: RAL 7035, light grey Stainless steel: unpainted, painting on request
Temperature range	-20 °C to +75 °C	-60 °C to +75 °C
Approvals	ATEXED IECEX	ATEX® EAC
Dimensions (H x W x D)	220 x 220 x 182 mm to 470 x 470 x 247 mm	116 x 116 x 98 mm to 180 x 180 x 116 mm
Accessories	Mounting plate	Mounting plate
Included in delivery	Enclosure system consisting of base and lid with screws, external earth connection and external brackets	Enclosure system consisting of base and lid with screws, external earth connection and external brackets



#### Chemical resistance

When assessing whether or not a enclosure is resistant to the influence of chemical substances, not only the enclosure material, but also the type of seals has to be taken into consideration.

The following tables only list the most important basic materials used for ROSE enclosures, and the most common chemical substances. These tables only contain information as to how far materials are typically resistant to such substances. Both the concentration and the ambient temperature must also be taken into account.

If several chemicals are encountered at the same time, we recommend to carry out an exact investigation to be able to correctly assess the chemical resistance of a material.

#### Chemical resistance of enclosure materials and seals

Chemicals	Alumi- nium	ABS	Poly- carbonate	Polyester	Polysterol	Polyami- de	Chloro- pren	EPDM	NBR	Pocan	Polyure- thane	PVC	Silicone
Acetone	+	-	-	-	-	•	+	+	-	+	-	-	•
Formic acid	•	-	30 %	10 %	•	-	+	+	-	10 %	1	< 50 %	•
Ammonia	+	-	-	-	+	20 %	+	+	+	10 %	1	•	+
Petrol	+	-	•	+	•	+	+	•	+	+	+	+	+
Benzene	+	-	-	+	-	-	-	-	-	+	+	-	-
Brake fluid	/	1	-	+	1	60°	•	-	/	+	1	1	+
Butane	+	1	+	1	-	+	+	1	+	+	1	50 %	-
Butanol	1	1	1	+	1	+	+	1	-	+	/	•	-
Calcium chloride	+	1	+	+	+	+	1	1	1	10 %	/	+	1
Chloral benzene	+	-	-	+	-	•	-	-	-	-	-	-	-
Diesel oil	1	+	•	+	•	/	•	•	1	+	+	•	•
Acetic acid	+	10 % •	10 %	40 %	+ max. 50 %	-	-	1	-	10 %	1	25 %	-
Formaldehyde	+	+	1	30 %	+ max. 40 %	+	-	1	+	1	1	40 %	+
Freon 113	1	1	+	+	1	1	+	1	+	+	/	1	1
Fruit juice	1	1	+	+	1	+	+	+	1	+	+	+	+
Glycerine	+	+	•	+	+	+	+	+	+	+	+	+	+
Fuel oil	+	•	•	+	•	+	•	•	+	+	+	•	•
Hydraulic oil	1	1	+	+	•	+	+	1	/	+	1	1	•
Caustic potash solution	, ) /	/	-	-	+ max. 50 %	-	+	/	/	10 %	1	+	1
Potassium chloride	•	/	+	+	+	+	+	+	+	10 %	, +	+	+
Potassium hydroxide	-	+	1	-	+	1	+	+	+	-	-	1	•
Linseed oil	+	+	+	<u>т</u>		+	+	т 	+	+	+	+	
Methane	+	/	-	т -	+	•	+	T /	•	+	+ /	т /	+
Methylene chloride	+	/	-	-	-	_	-	/	-	-	-	-	-
Lactic acid	+	· .	10 %		+ max. 80 %	10 %	+			1	1	10 %	1
Mineral oils	τ /	т	+	+	+ 1112X. 00 /0	10 /0	-	T		,		10 /0	
Motor oils	/	T /		+		т						τ /	
Sodium carbonate		/	+	+	+	+	1	1	+ /	10 %	+ /	/	т /
Sodium chloride	•	/	+		+	+ 10 %	+	/		10 %	+	+	+
Sodium hydroxide	+	/	+	+	+	10 %	+	+	+	10 %	+	+	+
	+	+	/	- 40 %	/ + max. 50 %	10 %	+ 50 %	+	•	-	-	60 %	-
Soda lye Nitric acid	+	30 %	- 10 %	10 %	+ max. 50 %	10 %	50 %	/	-	10 %	/	30 %	-
	+	10 % •	20 %	+		-	-	+	• • CE 0/ •		-	30 %	-
Hydrochloric acid Lubricating oil	/	10 % •		+	+ max. 10 %	-	+	+	< 65 % •	10 %	-	30 %	/
v	+	/	+	+	/	+	-	1	+	+	+	+	+
Carbon bisulphide Sulphuric acid	+	20.0/	-	- 70.0/	-	-	-	/	25.0/		/	90.0/	-
	•	30 %	50 %	70 %	+ max. 50 %	-	50 %	/	25 %	10 %	/	80 %	25 %
Suds	/	/	•	+	/	+	т	/	+	10 %	•	•	+
Cleansing agent	/	/	+	/	/	/	+	•	/	+	•	/	+
Terpentine oil	/	/	1	+	-	+	-	/	+	+	/	+	-
Carbon tetrachloride	+	-	/	+	-	•	-	-	-	+	-	•	-
Toluene	+	-	-	+	-	+	-	-	-	•	-	-	-
Trichlorethylene	+	-	/	-	-	-	-	-	-	•	-	-	-
Water (dest. water, river, tap or seawater)	/	+	+	+	+	+	+	+	80 C°	+	+	40 C°	+
Tartaric acid	1	1	10 %	+	+	+	+	+	+	1	+	10 %	+
Xylene	+	-	-	+	-	+	-	-	-	•	-	-	-
Zinc sulfate	•	1	+	+	+	/	+	+	+	1	/	40 %	+
Citric acid	+	10 %	10 %	+	+	10 %	+	+	+	10 %	1	10 %	+

#### **Explanation of symbols**

+ resistant against all concentrations

% resistant against maximum % concentration

C° resistant to maximum C° limited resistance

limited resistance
 not resistant

/ no information

Unless otherwise quoted, the investigation was conducted at ambient temperature. If several substances are encountered, the resistance factors could change. For this reason, we do not assume any liability for the above information.





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The ROSE Systemtechnik product portfolio not only offers you individual enclosure solutions, but also rob and reliable panel PCs, industrial PCs and industrial monitors, but also comprehensive solutions for drive, trol and safety technology up to visualization and process control. Trust in our specialists and enjoy peace mind on our shared journey towards Industry 4.0!

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- direct contact to a service technician
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#### Why ROSE Systemtechnik GmbH

From planning and advice to turnkey delivery – we are your trusty travelling companion on the road to Industry 4.0.

- professional, expert advice and assistance from the idea to installation
- immediate, on-site requirements/solution analysis
- expertise born of long experience
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- cutting-edge technologies and long-term availability of all components
- flexibility quick and reliable
- one-stop service provision including on-site installation if required





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