



Page 20-4

**MICRO PLCs**

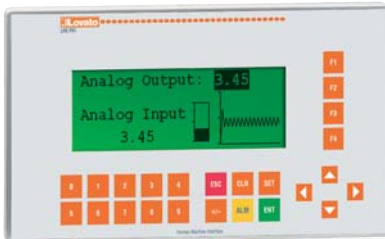
- 10 Inputs/Outputs (LRD10...)
- 12 Inputs/Outputs (LRD12...)
- 20 Inputs/Outputs (LRD20...)
- 12VDC, 24VDC, 24VAC or 100...240VAC power supply
- Relay or transistor outputs.



Page 20-4

**EXPANSION AND COMMUNICATION MODULES**

- 4 digital inputs / 4 digital outputs
- Analog inputs, 0...10V or 0...20mA
- Analog outputs, 0...10V or 0...20mA
- Relay or transistor outputs
- PT100 temperature sensor inputs
- Modbus-RTU protocol slave communication unit
- 24VDC, 24VAC or 100...240VAC power supply.



Page 20-5

**ACCESSORIES**

- Program backup memory
- Programming and supervision software
- Power supply unit
- HMI operator panel with graphic LCD.



Page 20-5

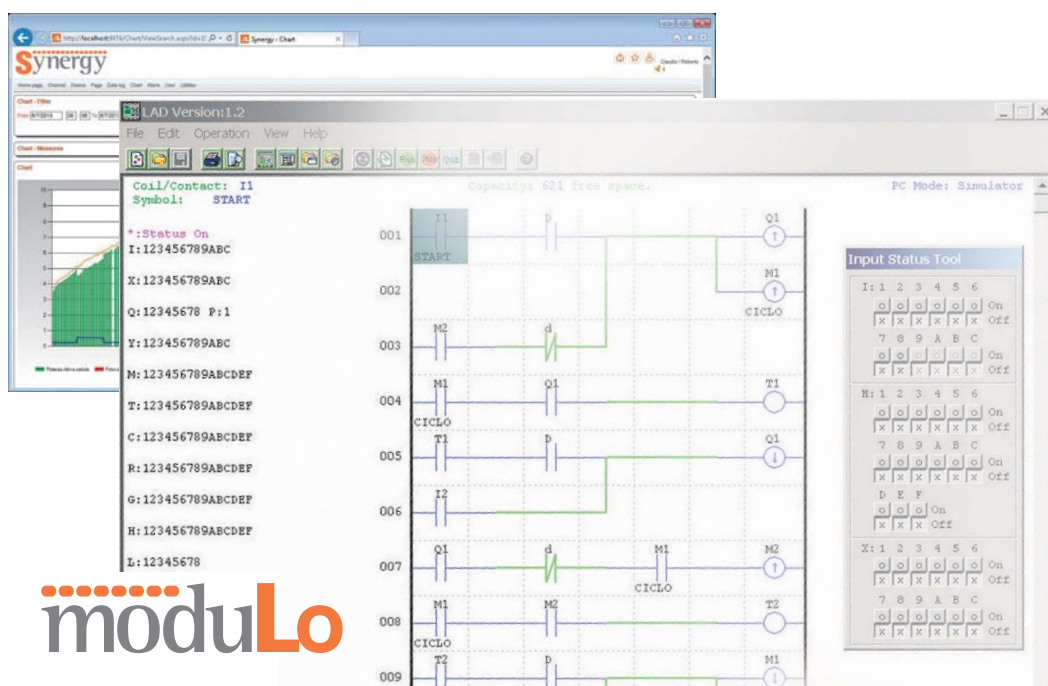
**STARTER AND TRAINING KITS**

- Complete kit to begin using micro PLCs, each equipped with LRD relay, programming-supervision software and USB connecting cable
- Training kits complete with micro PLC and inputs/outputs simulation board.



- 10, 12 and 20 Input-Output base modules
- Expansion modules with 4 digital Inputs and 4 digital Outputs
- Expansion modules for analog Inputs-Outputs
- Modbus-RTU slave communication module
- RS232/USB serial interface port for PC, HMI operator panel or program backup memory connection
- On-board programming languages: Italian, English, Spanish, French, German, Portuguese and Chinese
- PC programming languages: Italian, English and Spanish.

	SEC. - PAGE
<b>Micro PLCs</b>	
Base modules .....	20 - 4
Expansion and communication modules.....	20 - 4
<b>Accessories</b> .....	20 - 5
<b>Starter and training kits</b> .....	20 - 5
<b>Dimensions</b> .....	20 - 6
<b>Wiring diagrams</b> .....	20 - 7
<b>Technical characteristics</b> .....	20 - 8



**moduLo**

**Lovato**  
electric

# MICRO PLC - EXCEPTIONAL PERFORMANCE!



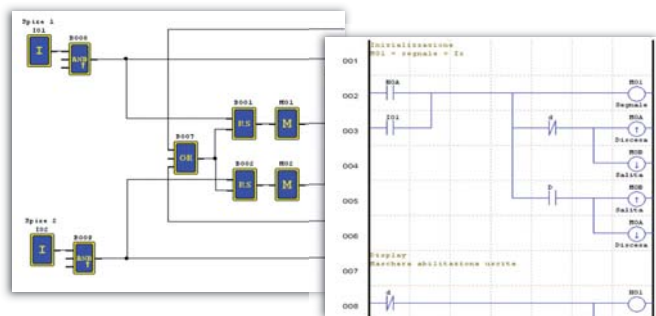
- **SYSTEM CONTROL AND SUPERVISION**
  - Contact status viewing in simple and small screen display
  - Possibility to add the micro PLC to systems integrated on data networks. By using **Synergy** supervision and energy management software, a multiclient structure can also be managed through Web interface.
- **QUICK CONTROL BOARD INSTALLATION**
  - Fewer number of components
  - Less wiring with minor number of connections.
- **REPETITIVENESS**
  - Less errors during panel building
  - Considerable time saving.
- **FLEXIBILITY**
  - Quick correction of abnormal conditions at final testing
  - Fast changes on control boards.

● **FUNCTION BLOCKS AND MEMORY**

Timer (T) (delay on/off, recycle, pulsing, ...)	31
Real Time Clock (RTC) (daily, weekly, monthly and yearly mode)	31
Counter (C)	31
Analog comparator (G)	31
User's pages (H) - 16 characters - 4 lines	31
Auxiliary relay - Scratchpad (M + N memory types)	63 + 63
Arithmetic operation: addition/subtraction and multiplication/division	31 + 31
Data register (DR)	240
Saving can be in memory storage of:	
- Auxiliary relay	
- Counter value	
- Data register.	

● **PROGRAM SIZE**

Language	
LADDER (contact scheme)	300 lines
FBD (function blocks)	260 blocks

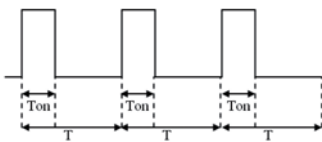


**FUNCTIONS**

● **PWM OUTPUT**

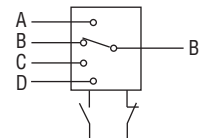
Pulse train generation with programmable pulse time and frequency

$$V_{out} = 24VDC \times \frac{T_{on}}{T}$$

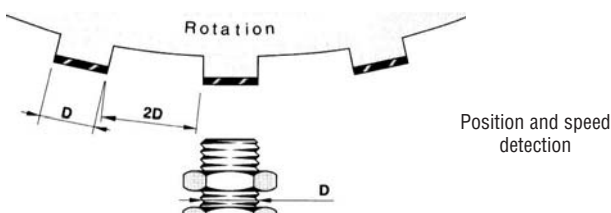


● **MULTIPLEXER**

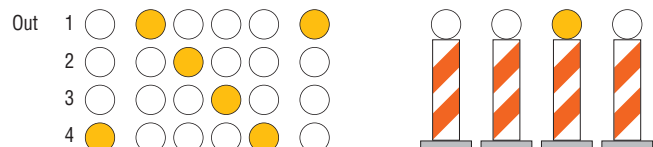
Selection of 1 of 4 values based on the combination of two digital signals



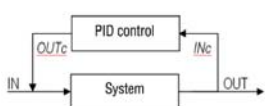
● **HIGH SPEED INPUT**



● **SHIFT FUNCTION** - activation of pulsed outputs in sequence



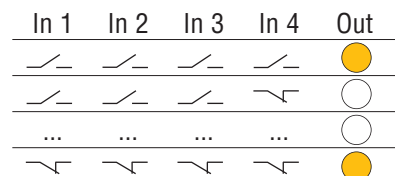
● **PID**



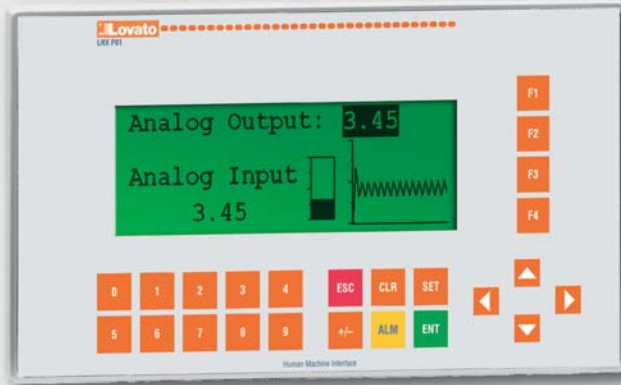
IN: Heating switch on and required temperature setting  
 OUT: Current room temperature  
 INc: Measured room temperature in an exact spot  
 OUTc: Temperature adjusting and controlling.

● **BOOLEAN LOGIC BLOCKS**

Output activation based on a series of digital signals



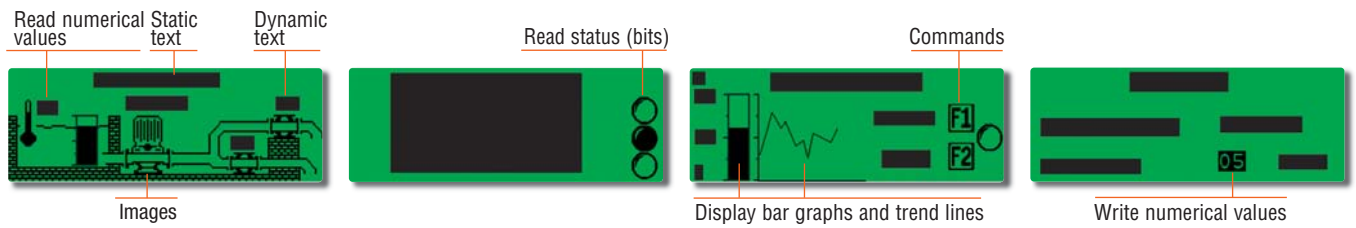
# OPERATOR PANEL LRX P01



**HMI INTERFACE**

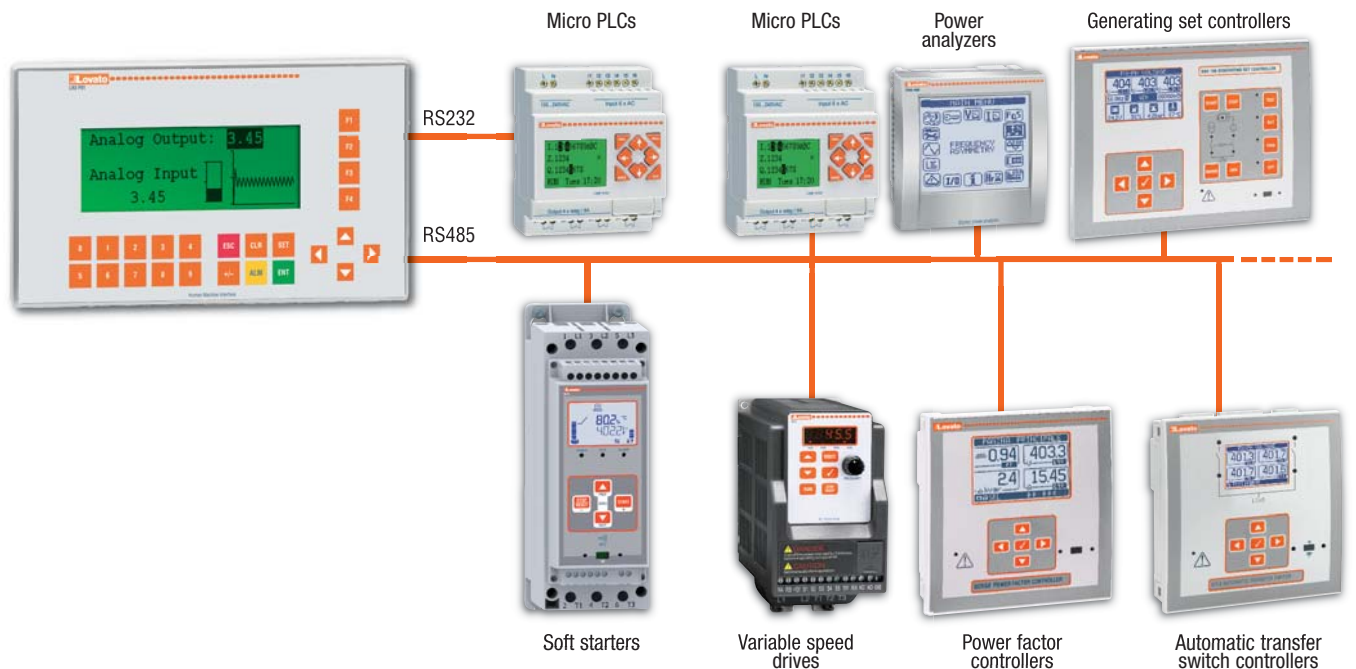
LRX P01 is an HMI operator panel, used with many types of PLCs or other intelligent controllers equipped with communication port. By using the HMI, the values of both PLC inner registers and relay status can be monitored and changed with the keys or LEDs. In this way, for machinery and equipment functioning results to be simple and direct. The LRX SW P01 editor software permits to make dedicated screens by taking advantage of the graphic display to view bitmaps, bar graphs and trend lines.

**BACKLIGHT 192x64 PIXEL GRAPHIC LCD**



**COMMUNICATION MODES**

LRX P01 supports Modbus-RTU protocol and RS232 or RS485 communication modes can be chosen.



## Base modules



LRD10...  
LRD12...



LRD20R D024 P1

Order code	Auxiliary supply voltage	In/Out <sup>①</sup>	Qty per pkg	Wt
			n°	[kg]
Base modules.				
LRD12R D024	24VDC	8/4 relay	1	0.241
LRD12T D024	24VDC	8/4 transistor	1	0.220
LRD20R D024	24VDC	12/8 relay	1	0.360
LRD12R A024	24VAC	8/4 relay	1	0.250
LRD20R A024	24VAC	12/8 relay	1	0.368
LRD10R A240	100...240VAC	6/4 relay	1	0.242
LRD20R A240	100...240VAC	12/8 relay	1	0.367
LRD20R D012	12VDC	12/8 relay	1	0.360
Base modules with RS485 onboard.				
LRD20R D024 P1	24VDC	12/8 relay	1	0.360

① Inputs/Outputs.

### General characteristics

#### FUNCTIONS

- Addition-Subtraction on variables
- Multiplication-Division on variables
- Comparator on variables
- HMI display for parameter viewing and programming
- PWM output
- High speed input (1kHz)
- PID function
- Multiplexer
- Analog ramp
- Register transfer (numerical variables and status)
- Shift function
- Boolean logic blocks
- LRD20R D024 P1 with RS485 port onboard.

#### Operational characteristics

- 8A lth current relay outputs for AC and DC versions
- 0.3A 24VDC transistor outputs for DC version
- 0...10V analog inputs for DC version
- Version: modular for mounting on 35mm DIN rail (IEC/EN 60715) or M4x15mm screw fixing
- Type of terminal: Screw
- IEC degree of protection: IP20.

#### Certifications and compliance

Certifications obtained: UL Listed, for USA and Canada (cULus - File E300049), as Programmable Controllers. Compliant with standards: IEC/EN 61131-2, UL508, CSA C22.2 n°142.

## Expansion and communication modules



LRE...

Order code	Auxiliary supply voltage	In/Out <sup>①</sup>	Qty per pkg	Wt
			n°	[kg]
Expansion and communication modules <sup>②</sup> .				
LRE02A D024	24VDC	2 analog outputs 0...10V/0...20mA	1	0.160
LRE04A D024	24VDC	4 analog outputs 0...10V/0...20mA	1	0.160
LRE04P D024	24VDC	4 PT100 temp. sensor inputs	1	0.160
LRE08R D024	24VDC	4/4 relay	1	0.171
LRE08T D024	24VDC	4/4 transistor	1	0.151
LRE08R A024	24VAC	4/4 relay	1	0.180
LRE08R A240	100...240VAC	4/4 relay	1	0.180
LRE P00		Modbus-RTU protocol communication unit	1	0.134

① Inputs/Outputs.

② The expansion modules are supplied with connector for base module.

### INPUTS/OUTPUTS REFERENCE TABLE

BASE MODULES				BASE + DIGITAL EXPANSIONS
Type	Power supply	Inputs	Outputs	Max I/O
LRD12RD024	24VDC	6 digital + 2 digital/analog	4 relay	12 + 24
LRD12TD024	24VDC	6 digital + 2 digital/analog	4 transistor	12 + 24
LRD20RD012	12VDC	8 digital + 4 digital/analog	8 relay	20 + 24 <sup>③</sup>
LRD20RD024	24VDC	8 digital + 4 digital/analog	8 relay	20 + 24
LRD20RD024P1	24VDC	8 digital + 4 digital/analog	8 relay	20 + 24
LRD10RA240	100...240VAC	6 digital	4 relay	10 + 24
LRD20RA240	100...240VAC	12 digital	8 relay	20 + 24
LRD12RA024	24VAC	8 digital	4 relay	12 + 24
LRD20RA024	24VAC	12 digital	8 relay	20 + 24
EXPANSION AND COMMUNICATION MODULES				
LRE02AD024	24VDC	—	2 analog	—
LRE04AD024	24VDC	4 analog	—	—
LRE04PD024	24VDC	4 PT100	—	—
LRE08RD024	24VDC	4 digital	4 relay	—
LRE08TD024	24VDC	4 digital	4 transistor	—
LRE08RA240	100...240VAC	4 digital	4 relay	—
LRE08RA024	24VAC	4 digital	4 relay	—
LRE P00	24VDC	RS485 Modbus-RTU protocol slave communication unit		

③ Expansion modules supplied at 24VDC.

## Accessories



LRX 1V3 D024



LRX C03



LRX P01



LRX C02

Order code	Description	Qty per pkg	Wt
		n°	[kg]
LRX M00	Program backup memory	1	0.011
LRX C00	PC (RS232)-LRD programming cable	1	0.083
LRX C03	PC (USB)-LRD programming cable and LRX P01 (RS232)-LRD direct connection	1	0.080
LRX SW	Programming and supervision software (CD-ROM)	1	0.057
LRX 1V3 D024	Power supply unit, 100...240VAC/24VDC, 1.3A	1	0.220
LRX D00	User's manual Italian edition (paper)	1	0.400
LRX D01	User's manual English edition (paper)	1	0.400
LRX D02	User's manual Spanish edition (paper)	1	0.400
LRX D03	User's manual French edition (paper)	1	0.400
LRX P01	HMI operator panel, 24VDC, RS232, RS485 (Modbus-RTU Master)	1	0.200
LRX C02	PC-LRX P01 programming cable	1	0.180
LRX SW P01	LRX P01 editor software (CD-ROM)	1	0.057

### Power supply unit and backup memory general characteristics

- The LRX 1V3 D024 power supply produces a direct-current voltage to power the LRD base and expansion modules in circumstances when 24VDC is not available in the application. The power supply can also be used to power eventual 24VDC auxiliary circuits.
- The LRX M00 backup memory allows to save the user's program and to simply and quickly transfer it to the base modules.

### HMI panel LRX P01 general characteristics

- 24VDC power supply
- RS232 communication port:
  - Direct connection to LRD using LRX C00
  - Connection to other devices using a standard D-SUB 9 serial cable
- RS485 communication port
- LRX SW P01 editor software for specific pages and easy use
- IEC degree of protection: IP65.

### FUNCTIONS

- Send commands
- Read status
- Provide static and dynamic texts
- Write variables
- Read variables:
  - Numerical value
  - Bar graph
  - Trend line.

### Programming

At any time and with extreme simplicity, LRD can be set up and reprogrammed to satisfy new requirements and improve the operation of a system.

Programming is simple and intuitive and can be done directly on the base module keypad or by personal computer, connected by LRX C00 (RS232) or LRX C03 (USB) interface and using the relative LRX SW software. With a personal computer, two programming language locs can be used: FBD (Function Block Diagrams) and LADDER (contact scheme).

Both of the following can be accomplished:

- Simulate the program directly "off-line" on a personal computer to test if it runs correctly.
- Use the supervision mode to check the project "on-line".

There are 8 function keys on front, dedicated to on-board adjustment, control and supervision of digital input and output status, analog input values, time and date entry and the operation status of the micro PLC itself.

### Certifications and compliance

Certifications obtained: UL Listed, for USA and Canada (cULus - File E300049), as Programmable Controllers for power supply and HMI units and base module of kits. Compliant with standards: IEC/EN 61131-2, UL508, CSA C22.2 n°142.

## Starter and training kits

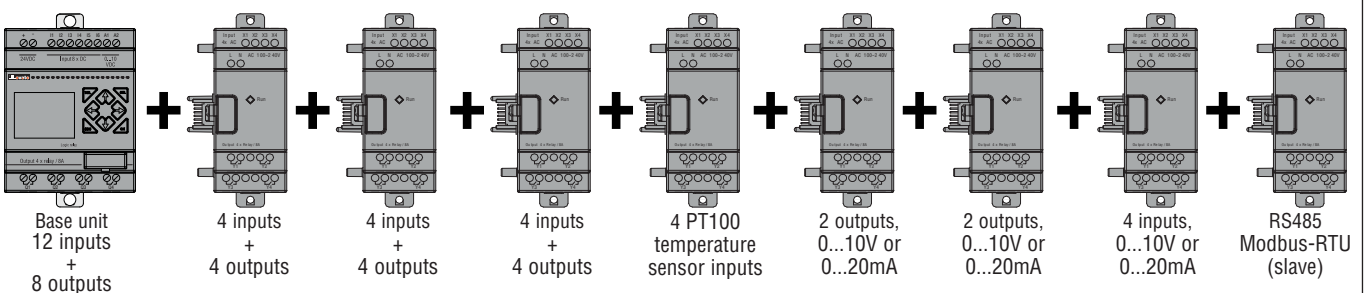


LRD DEM...



Order code	Description	Qty per pkg	Wt
		n°	[kg]
Starter and training kits.			
LRDKIT 12R D024	LRD starter kit complete with LRD12R D024 base module, LRX SW software and LRX C03 cable	1	0.424
LRDKIT 12R A024	LRD starter kit complete with LRD12R A024 base module, LRX SW software and LRX C03 cable	1	0.424
LRDKIT 10R A240	LRD starter kit complete with LRD10R A240 base module, LRX SW software and LRX C03 cable	1	0.424
Training kits.			
LRD DEM 12R D024	Training kit with LRD12R D024 mounted on inputs/outputs simulation board	1	0.920
LRD DEM 20R D024	Training kit with LRD20R D024 mounted on inputs/outputs simulation board	1	1.060

### Maximum combinations

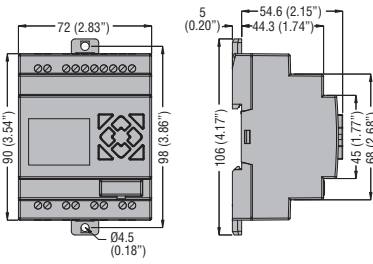


- 24 digital inputs (4 configurable as analog 0...10V input)
- 20 digital outputs (relay, transistor or mixed)
- 4 analog inputs for PT100 temperature sensors
- 4 analog outputs configurable as 0...10V or 0/4...20mA
- 4 analog inputs configurable as 0...10V or 0/4...20mA
- 1 RS485 communication module.

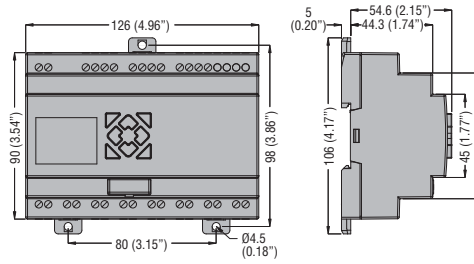
N.B. The sequence and the maximum number of the products given above must be respected for correct operation.

### BASE MODULES

#### LRD10... - LRD12...

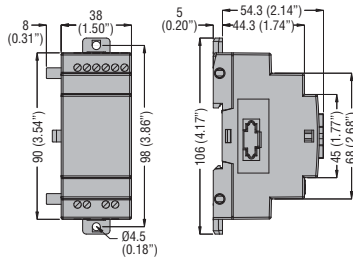


#### LRD20...



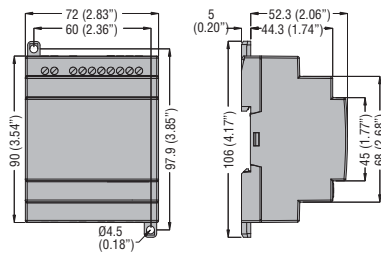
### EXPANSION AND COMMUNICATION MODULES

#### LRE... expansion/communication modules

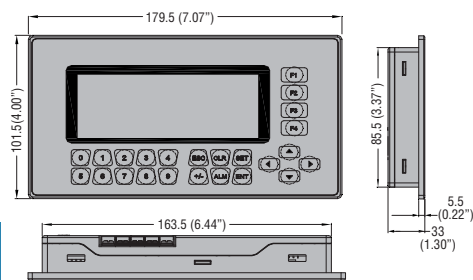


### ACCESSORIES

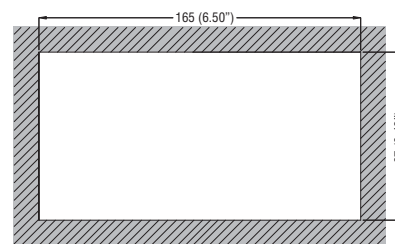
#### LRX1V3 D024 power supply unit



#### LRX P01 HMI operator panel

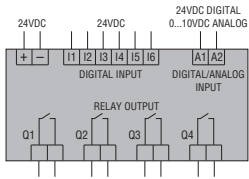


#### Cutout

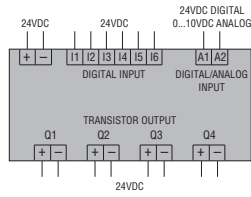


### BASE MODULES

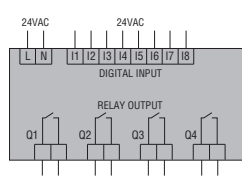
#### LRD12R D024



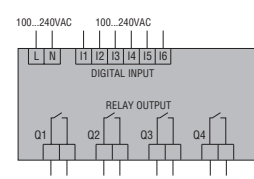
#### LRD12T D024



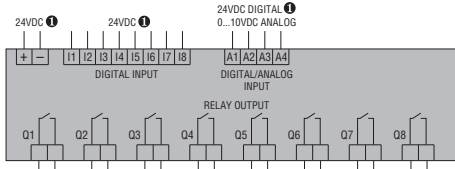
#### LRD12R A024



#### LRD10R A240

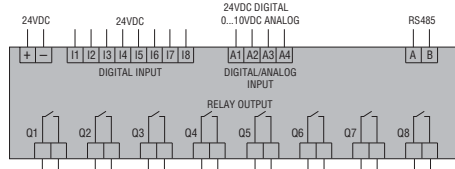


#### LRD20R D012 - LRD20R D024

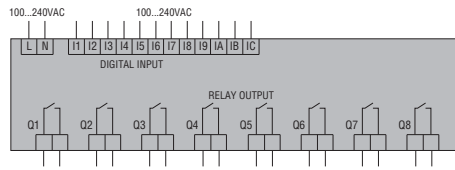


① 12VDC for LRD20R D012.

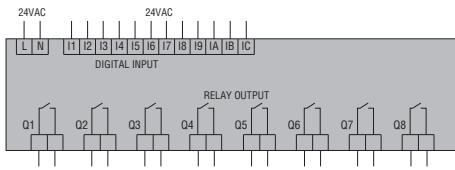
#### LRD20R D024 P1



#### LRD20R A240

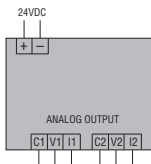


#### LRD20R A024

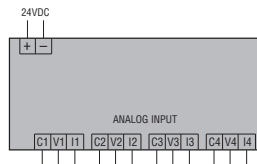


### EXPANSION AND COMMUNICATION MODULES

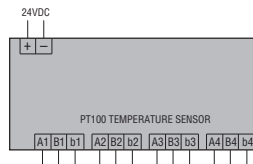
#### LRE02A D024



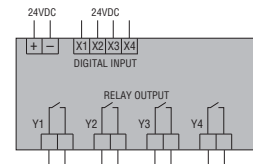
#### LRE04A D024



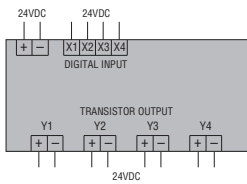
#### LRE04P D024



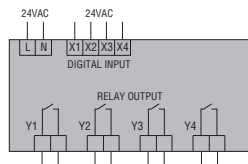
#### LRE08R D024



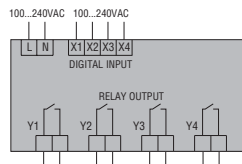
#### LRE08T D024



#### LRE08R A024

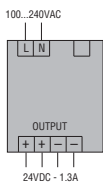


#### LRE08R A240

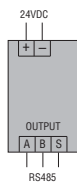


### ACCESSORIES

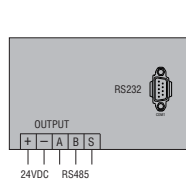
#### LRX 1V3 D024



#### LRE P00



#### LRX P01





BASE MODULES	LRD... D012	LRD... D024	LRD... A024	LRD... A240
<b>POWER SUPPLY</b>				
IEC rated voltage U <sub>e</sub> (frequency range)	12VDC	24VDC	24VAC (50...60Hz)	100...240VAC (50...60Hz)
Operating limits	10.4...14.4VDC	20.4...28.8VDC	20.4...28.8VAC (47...63Hz)	85...265VAC (47...63Hz)
Average current consumption	265mA	125mA (LRD12...) 185mA (LRD20...)	290mA	100mA

<b>DIGITAL INPUTS</b>				
Rated voltage	12VDC	24VDC	24VAC (50-60Hz)	100-240VAC (50-60Hz)
Input voltage	State 0	<2.5VDC	<5VDC	<6VAC
	State 1	>7.5VDC	>15VDC	>14VAC
Delay time	0 to 1	4ms (0.5ms for high speed)	4ms (0.5ms for high speed)	90ms
	1 to 0	4ms (0.3ms for high speed)	4ms (0.3ms for high speed)	90ms
				50/45ms (U <sub>e</sub> =120VAC) - 22/18ms (U <sub>e</sub> =240VAC)
				50/45ms (U <sub>e</sub> =120VAC) - 90/85ms (U <sub>e</sub> =240VAC)

<b>ANALOG INPUTS FOR DC VERSIONS ONLY</b>				
Input signal range	0...10V		—	—
Display resolution	0.01V		—	—
Conversion	12bit		—	—
Current consumption at 10VDC	<0.17mA		—	—
Input impedance	>40kΩ		—	—
Admissible overload	14VDC	28VDC	—	—
Sampling time	5...20ms (LADDER); 2...10ms (FBD)		—	—
Maximum cable length	≤30m/98ft of screened type		—	—

<b>DIGITAL OUTPUTS</b>	
Type of output / IEC rated current I <sub>th</sub>	Relay / 8A (LDR...R... / LRE08R... only) Transistor / 0.3A 24VDC (LRD...T... / LRE08T... only)
Applied voltage	Max 265VAC/30VDC (LDR...R... / LRE08R... only) 10...28.8VDC (LRD...T... / LRE08T... only)

<b>AMBIENT CONDITIONS</b>	
Operating temperature	-20...+55°C
Storage temperature	-40...+70°C
Relative humidity	20...90% without condensation

<b>HOUSING</b>	
Version	Modular for mounting on 35mm DIN rail (IEC/EN 60715) or M4x15mm screw fixing
Connections	Type of terminal
	Conductor section
	Tightening torque
	Maximum cable length
IEC degree of protection	IP20

EXPANSION MODULES	LRE02A D024	LRE04A D024	LRE04P D024
<b>POWER SUPPLY</b>			
IEC rated voltage U <sub>e</sub>	24VDC	24VDC	24VDC
Operating limits	20.4...28.8VDC	20.4...28.8VDC	20.4...28.8VDC

<b>ANALOGIC INPUTS/OUTPUTS</b>				
Type of channels	2 outputs configurable for voltage or current		4 outputs configurable for voltage or current	4 inputs for PT100 temperature sensors
Operating limits	0...10V	0...20mA	0...10V	-100...+600°C
Display resolution	0.00...10.00V	0.00...20.00mA	0.00...10.00V	-100.0...+600.0°C
Resolution	10mV	40μA	10mV	0.1°C
Accuracy	±2.5%		±2.5%	±1%
Power consumption	70mA		70mA	70mA

COMMUNICATION MODULE	LRE P00
IEC rated voltage U <sub>e</sub>	24VDC
RS485 connection	Isolated
Baud rate	4800...38400bps
Terminator resistor	Integrated 1200hm
Cable length	0.14...1.5mm <sup>2</sup> (26...16AWG)
Tightening torque	0.6Nm (5.4lb-in)

HMI OPERATOR PANEL	<b>LRX P01</b>
SUPPLY	
IEC rated voltage Ue	24VDC
Operating limits	20.4...26.4 VDC (-15%...+10%)
Power consumption	1.9 W
AMBIENT CONDITIONS	
Operating temperature	0...+55°C
Storage temperature	-40...+70°C
Altitude	≤2000m
Relative humidity	10...95% (non-condensing)
Maximum pollution degree	2 (IEC/EN 61131-3)
Vibration resistance	15g
Shock resistance	0.5g
Conductor section	0.4...3.3 mm <sup>2</sup> (22-12 AWG)
Tightening torque	1.8 Nm / 10.4 lbin
IEC degree of protection	IP65

POWER SUPPLY UNIT	<b>LRX 1V3D024</b>
IEC rated voltage Ue	100...240VAC
Current consumption	0.85A
Output current	1.3A, 24VDC
Cable length	0.14...1.5mm <sup>2</sup> (26...16AWG)
Tightening torque	0.6Nm (5.4lb-in)

**HELSINKI**  
tel. +358 9 540 4940  
info@klinkmann.fi

**ST. PETERSBURG**  
tel. +7 812 327 3752  
klinkmann@klinkmann.spb.ru

**MOSCOW**  
tel. +7 495 641 1616  
moscow@klinkmann.spb.ru

**YEKATERINBURG**  
tel. +7 343 287 19 19  
yekaterinburg@klinkmann.spb.ru

**SAMARA**  
tel. +7 846 273 95 85  
samara@klinkmann.spb.ru

**UFA**  
tel. +7 347 293 70 04  
klinkmann@klinkmann.ru



www.klinkmann.com

**KIEV**  
tel. +38 044 495 33 40  
klinkmann@klinkmann.kiev.ua

**KAZAKHSTAN**  
tel. +7779994825  
sales@klinkmann.kz

**MINSK**  
tel. +375 17 200 0876  
minsk@klinkmann.com

**RIGA**  
tel. +371 6738 1617  
klinkmann@klinkmann.lv

**VILNIUS**  
tel. +370 5 215 1646  
post@klinkmann.lt

**TALLINN**  
tel. +372 668 4500  
klinkmann.est@klinkmann.ee